

Supporting Information

Global Trends for k_p ? Expanding the Frontier of Ester Side Chain Topography in Acrylates and Methacrylates

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Exemplary SEC chromatograms are shown for each monomer at 4 temperatures as well as tables with the exact samples conditions. Furthermore, the temperature dependent density curves for each monomer and the differential scanning calorimetry (DSC) curves are provided and the results are summarized in Table 1 in the main article. Additionally, as a typical example, the success of the fractionation – required for the MHKS parameter determination – is demonstrated for pBeMA as polymer system; the data points incorporated into the individual MHKS plots of each monomer are stated in Table S9. Furthermore, exemplary triple detector SEC traces are shown for each polymer system.

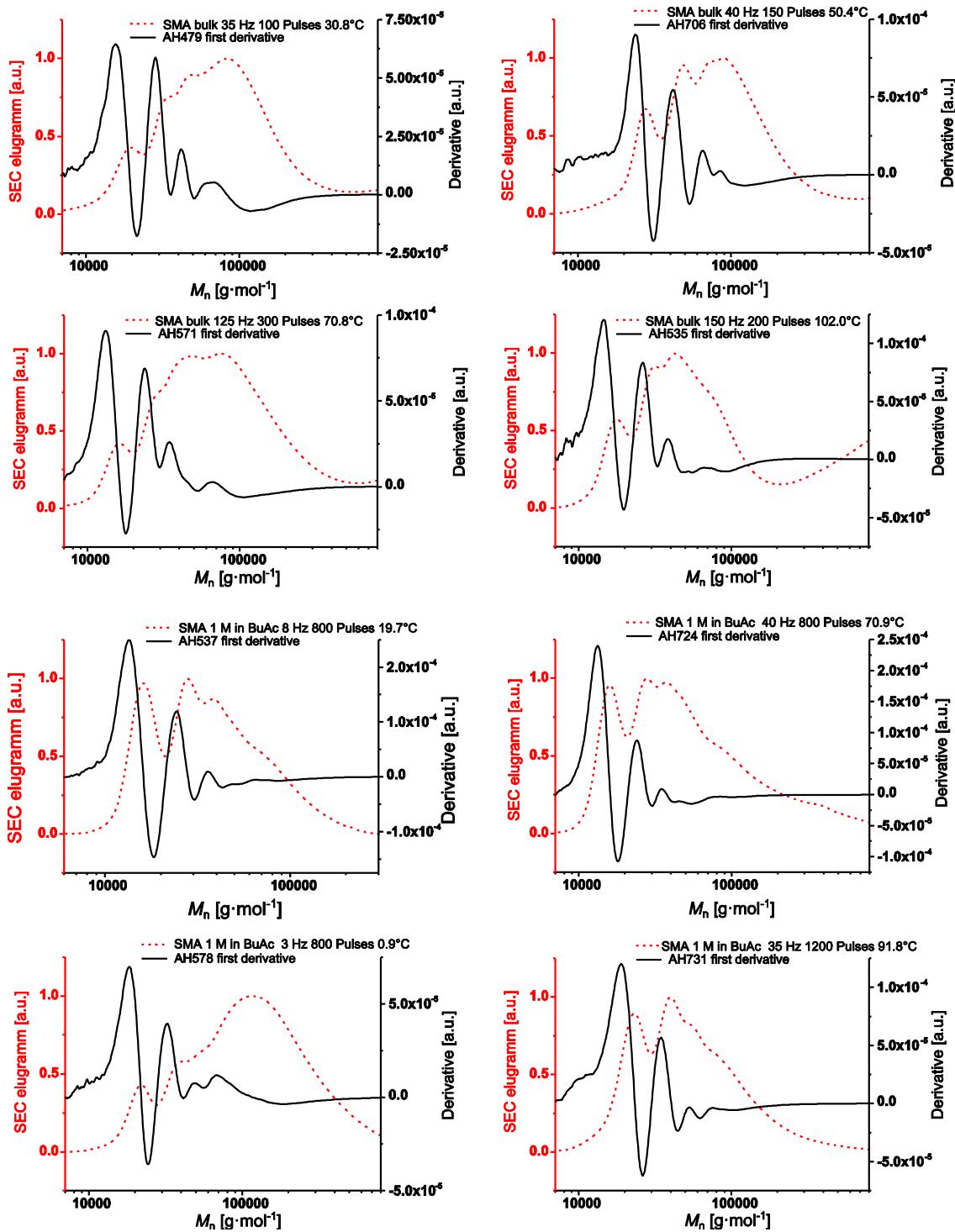


Figure S1. Exemplary molecular weight distributions (red dotted lines) and their first derivative (solid black lines) of SMA in bulk (upper four diagrams) and in 1 molar solution in butyl acetate (lower four diagrams). The sample specific conditions are displayed in the diagrams and also collated in Table S1 for bulk and in Table S2 for 1 molar solution in butyl acetate. The typical PLP structure is observed for all samples.

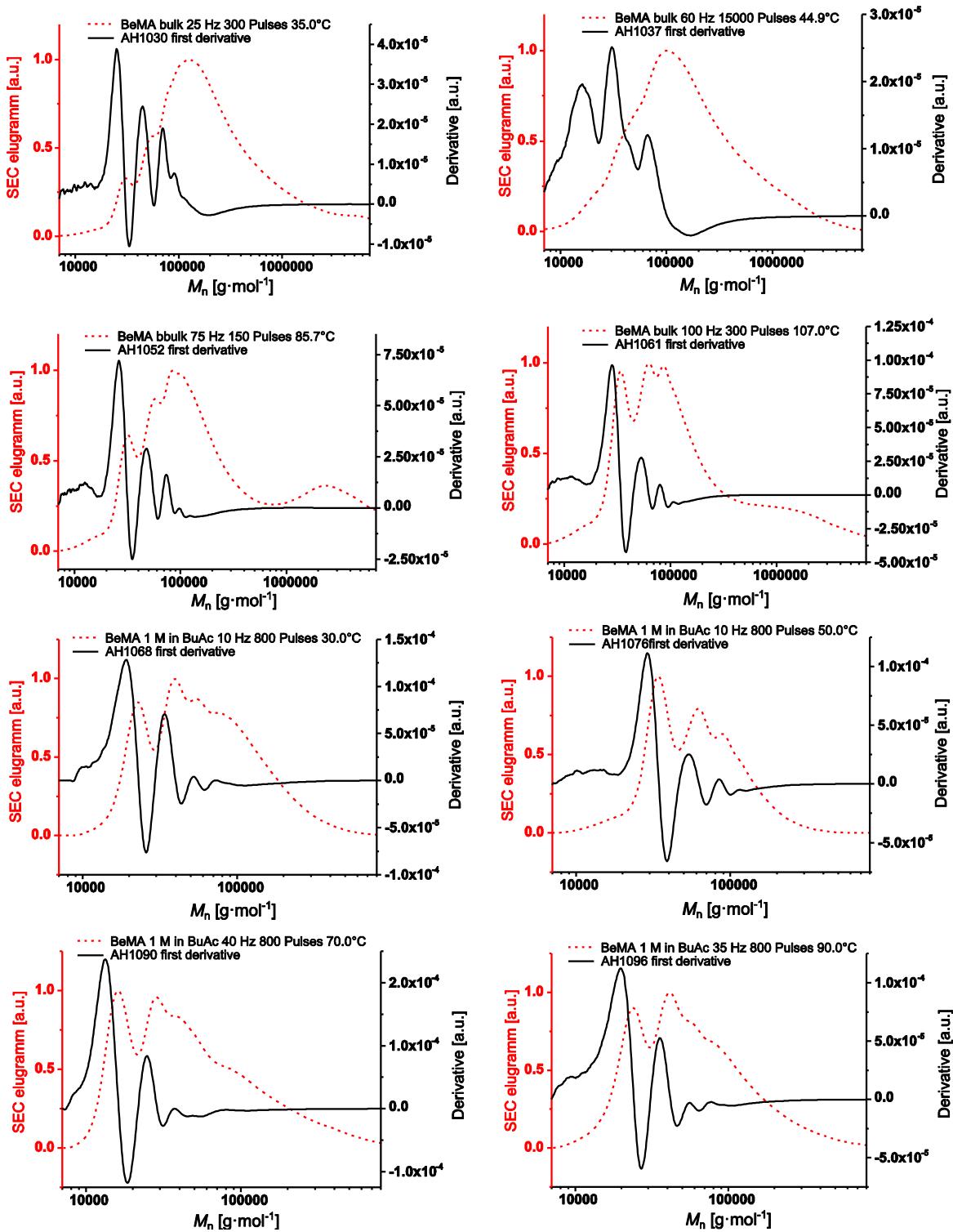


Figure S2. Exemplary molecular weight distributions (red dotted lines) and their first derivative (solid black lines) of BeMA in bulk (upper four diagrams) and in 1 molar solution in butyl acetate (lower four diagrams). The sample specific conditions are displayed in the diagrams and also collated in Table S3 for bulk and in Table S4 for 1 molar solution in butyl acetate. The typical PLP structure is observed for all samples.

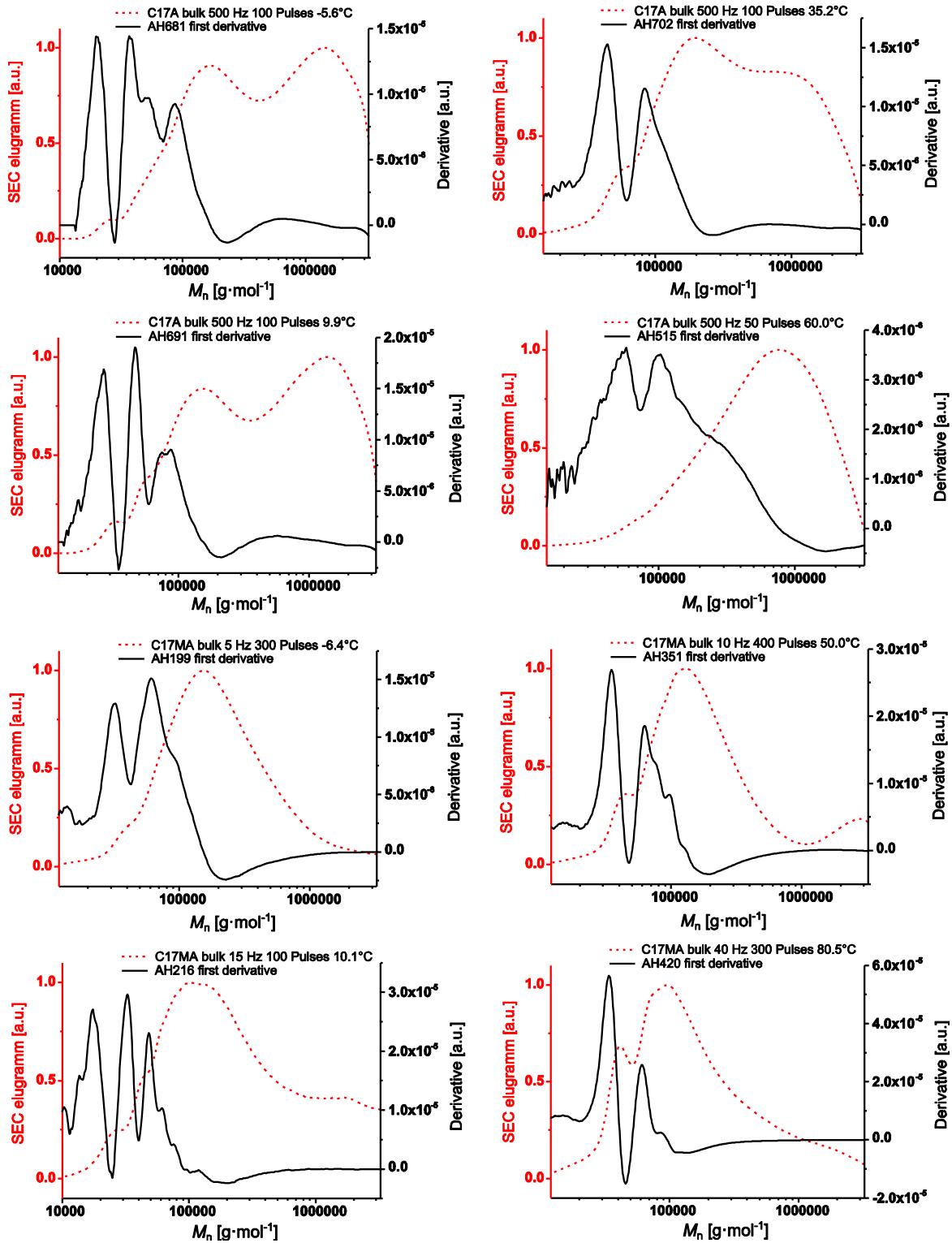


Figure S3. Exemplary molecular weight distributions (red dotted lines) and their first derivative (solid black lines) of C17A in bulk (upper four diagrams) and of C17MA (lower four diagrams). The sample specific conditions are displayed in the diagrams and also collated in Table S5 for C17A and in Table S6 for C17MA. The typical PLP structure is observed for all samples.

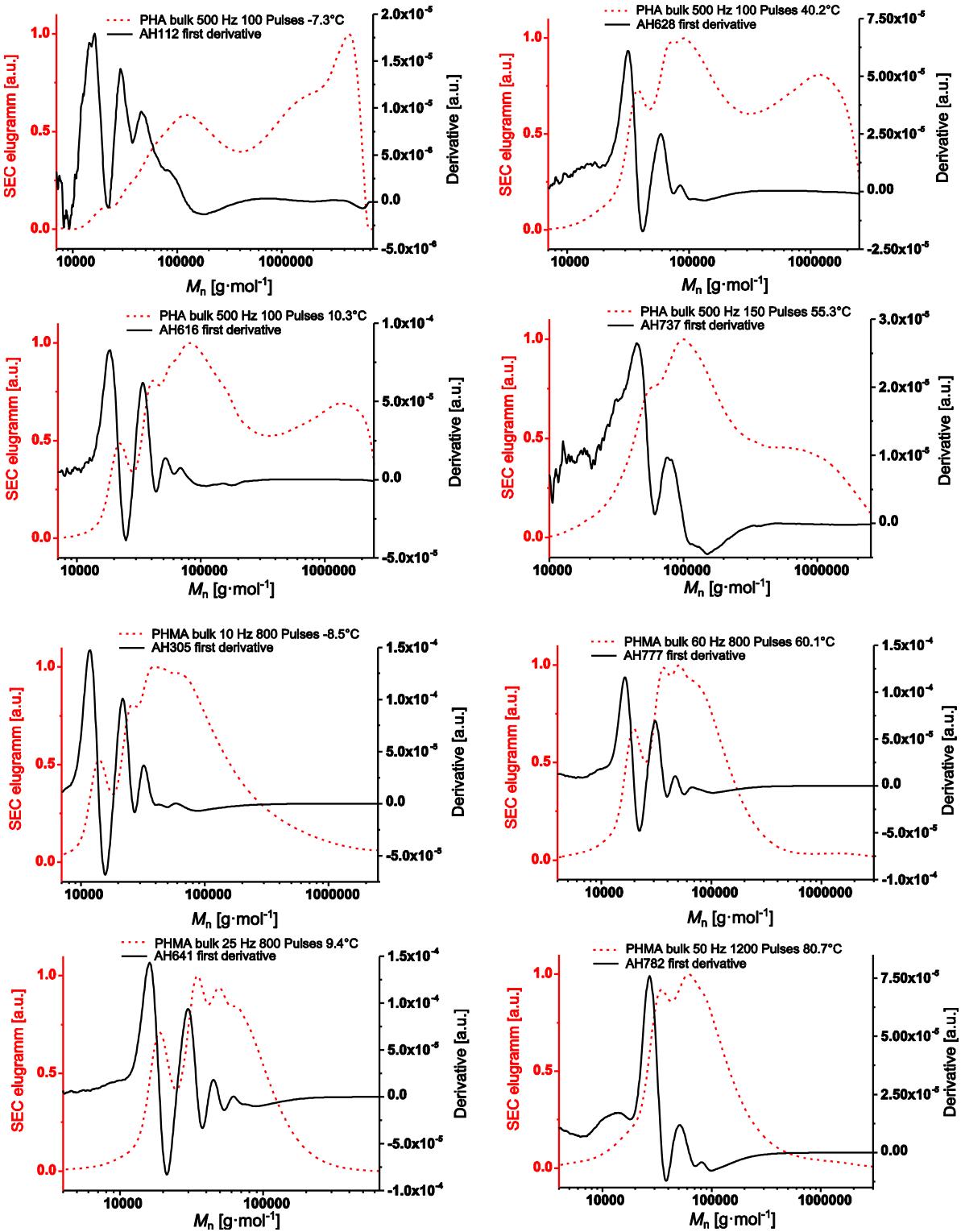


Figure S4. Exemplary molecular weight distributions (red dotted lines) and their first derivative (solid black lines) of PHA in bulk (upper four diagrams) and of PHMA (lower four diagrams). The sample specific conditions are displayed in the diagrams and also collated in Table S7 for PHA and in Table S8 for PHMA. The typical PLP structure is observed for all samples.

| sample | f | n | θ | T^1 | $\ln(k_{p1})$ | k_{p1}/k_{p2} | M_1 | M_2 | c_M | k_{p1} | k_{p2} |
|--------|-----|-----|----------|--------------------------|---------------|-----------------|--------------------------------|--------------------------------|--------------------------------|---|---|
| | Hz | – | °C | 10^{-3} K^{-1} | – | – | $\text{g}\cdot\text{mol}^{-1}$ | $\text{g}\cdot\text{mol}^{-1}$ | $\text{mol}\cdot\text{L}^{-1}$ | $\text{mol}\cdot\text{L}^{-1} \text{ s}^{-1}$ | $\text{mol}\cdot\text{L}^{-1} \text{ s}^{-1}$ |
| AH479 | 35 | 100 | 30.8 | 3.290 | 6.4627 | 1.101 | 15700 | 28600 | 2.602 | 641 | 582 |
| AH558 | 25 | 150 | 31.7 | 3.280 | 6.4778 | 1.152 | 22300 | 38800 | 2.600 | 651 | 565 |
| AH562 | 30 | 150 | 40.0 | 3.193 | 6.6809 | 1.153 | 22600 | 39300 | 2.582 | 797 | 691 |
| AH565 | 50 | 300 | 40.2 | 3.191 | 6.7670 | 1.105 | 14800 | 26800 | 2.581 | 869 | 786 |
| AH569 | 75 | 300 | 50.3 | 3.092 | 7.0944 | 1.103 | 13600 | 24600 | 2.559 | 1205 | 1093 |
| AH706 | 40 | 150 | 50.4 | 3.091 | 7.0272 | 1.139 | 23800 | 41800 | 2.559 | 1127 | 990 |
| AH708 | 50 | 150 | 60.3 | 2.999 | 7.2795 | 1.138 | 24300 | 42700 | 2.538 | 1450 | 1274 |
| AH711 | 100 | 300 | 60.7 | 2.995 | 7.4072 | 1.104 | 13800 | 25000 | 2.537 | 1648 | 1493 |
| AH438 | 75 | 300 | 70.2 | 2.912 | 7.4388 | 1.171 | 18800 | 32100 | 2.513 | 1701 | 1452 |
| AH571 | 125 | 300 | 70.8 | 2.907 | 7.5921 | 1.107 | 13200 | 23800 | 2.515 | 1982 | 1790 |
| AH443 | 150 | 300 | 80.2 | 2.830 | 7.7991 | 1.120 | 13400 | 23900 | 2.492 | 2439 | 2178 |
| AH439 | 75 | 150 | 80.5 | 2.828 | 7.6465 | 1.153 | 23000 | 39800 | 2.491 | 2093 | 1815 |
| AH485 | 100 | 150 | 90.8 | 2.748 | 7.9142 | 1.155 | 22300 | 38700 | 2.472 | 2736 | 2368 |
| AH489 | 200 | 150 | 91.4 | 2.743 | 8.0562 | 1.116 | 12900 | 23100 | 2.471 | 3153 | 2826 |
| AH531 | 100 | 150 | 102.0 | 2.666 | 8.0790 | 1.132 | 26100 | 46100 | 2.448 | 3226 | 2849 |
| AH535 | 200 | 150 | 102.0 | 2.666 | 8.1922 | 1.111 | 14600 | 26300 | 2.448 | 3613 | 3252 |

Table S1. Detailed PLP sample conditions, absolute molecular weights of the first two inflection points and the resulting propagation rate coefficients of the monomer SMA in bulk.

| sample | <i>f</i> Hz | <i>n</i> – | θ °C | T^1 10^{-3} K $^{-1}$ | $\ln(k_{p1})$ – | k_{p1}/k_{p2} – | M_1 g·mol $^{-1}$ | M_2 g·mol $^{-1}$ | c_M mol·L $^{-1}$ | k_{p1} mol·L $^{-1}$ s $^{-1}$ | k_{p2} mol·L $^{-1}$ s $^{-1}$ |
|--------|----------------|---------------|----------------|------------------------------|--------------------|----------------------|------------------------|------------------------|------------------------|-------------------------------------|-------------------------------------|
| AH581 | 7 | 1200 | 0.8 | 3.650 | 5.3802 | 1.174 | 10000 | 17100 | 0.979 | 217 | 185 |
| AH578 | 3 | 800 | 0.9 | 3.649 | 5.1523 | 1.136 | 18600 | 32800 | 0.978 | 173 | 152 |
| AH713 | 10 | 1200 | 10.1 | 3.530 | 5.8302 | 1.164 | 11700 | 20100 | 1.041 | 340 | 292 |
| AH582 | 5 | 800 | 11.1 | 3.518 | 5.4448 | 1.113 | 14800 | 26600 | 0.968 | 232 | 208 |
| AH715 | 15 | 1200 | 18.7 | 3.426 | 6.1737 | 1.191 | 10900 | 18300 | 1.032 | 480 | 403 |
| AH537 | 8 | 800 | 19.7 | 3.415 | 5.8093 | 1.103 | 13600 | 24600 | 0.987 | 333 | 302 |
| AH327 | 10 | 800 | 29.9 | 3.300 | 6.1504 | 1.111 | 15500 | 28000 | 1.003 | 469 | 422 |
| AH543 | 15 | 800 | 30.5 | 3.293 | 6.2135 | 1.122 | 10700 | 19100 | 0.976 | 499 | 445 |
| AH545 | 10 | 800 | 39.9 | 3.194 | 6.3176 | 1.126 | 17700 | 31400 | 0.966 | 554 | 492 |
| AH547 | 20 | 800 | 40.2 | 3.191 | 6.5301 | 1.143 | 10900 | 19100 | 0.966 | 685 | 600 |
| AH333 | 10 | 800 | 50.0 | 3.095 | 6.5896 | 1.145 | 23600 | 41200 | 0.982 | 727 | 635 |
| AH335 | 30 | 800 | 50.0 | 3.095 | 6.8911 | 1.195 | 10600 | 17800 | 0.982 | 983 | 823 |
| AH550 | 15 | 1200 | 60.4 | 2.998 | 6.8605 | 1.149 | 19800 | 34600 | 0.945 | 954 | 830 |
| AH551 | 30 | 800 | 60.4 | 2.998 | 7.0374 | 1.134 | 11800 | 20900 | 0.945 | 1138 | 1004 |
| AH555 | 30 | 800 | 70.7 | 2.908 | 7.1776 | 1.109 | 13500 | 24300 | 0.935 | 1310 | 1181 |
| AH724 | 40 | 800 | 70.9 | 2.907 | 7.4088 | 1.108 | 13300 | 24000 | 0.976 | 1650 | 1489 |
| AH727 | 30 | 1200 | 80.9 | 2.824 | 7.4566 | 1.089 | 18400 | 33800 | 0.966 | 1731 | 1590 |
| AH728 | 50 | 800 | 81.2 | 2.822 | 7.6204 | 1.097 | 13000 | 23700 | 0.965 | 2039 | 1859 |
| AH731 | 35 | 1200 | 91.8 | 2.740 | 7.6550 | 1.108 | 19000 | 34300 | 0.954 | 2111 | 1906 |
| AH732 | 70 | 800 | 91.6 | 2.742 | 7.8800 | 1.144 | 11900 | 20800 | 0.954 | 2644 | 2311 |

Table S2. Detailed PLP sample conditions, absolute molecular weights of the first two inflection points and the resulting propagation rate coefficients of the monomer SMA in 1molar solution in butyl acetate.

| sample | <i>f</i> Hz | <i>n</i> – | θ °C | T^1 10^{-3} K $^{-1}$ | ln(k_{p1}) | k_{p1}/k_{p2} | M_1 g·mol $^{-1}$ | M_2 g·mol $^{-1}$ | c_M mol·L $^{-1}$ | k_{p1} mol·L $^{-1}$ s $^{-1}$ | k_{p2} mol·L $^{-1}$ s $^{-1}$ |
|--------|----------------|---------------|----------------|------------------------------|----------------|-----------------|------------------------|------------------------|------------------------|-------------------------------------|-------------------------------------|
| AH1030 | 25 | 300 | 35.0 | 3.245 | 6.6085 | 1.131 | 25300 | 44800 | 2.336 | 741 | 655 |
| AH1031 | 50 | 150 | 35.0 | 3.245 | 6.7210 | 1.111 | 14200 | 25500 | 2.336 | 830 | 747 |
| AH1033 | 30 | 150 | 44.8 | 3.145 | 6.8505 | 1.107 | 26700 | 48200 | 2.316 | 944 | 853 |
| AH1035 | 50 | 150 | 44.9 | 3.144 | 6.9496 | 1.111 | 17000 | 31800 | 2.316 | 1043 | 939 |
| AH1037 | 60 | 15000 | 44.9 | 3.144 | 7.0425 | 1.047 | 16200 | 30900 | 2.316 | 1144 | 1093 |
| AH1041 | 40 | 300 | 55.2 | 3.046 | 7.1241 | 1.117 | 26100 | 46700 | 2.299 | 1242 | 1111 |
| AH1043 | 80 | 300 | 55.2 | 3.046 | 7.2333 | 1.095 | 14600 | 26600 | 2.299 | 1385 | 1264 |
| AH1044 | 50 | 150 | 65.9 | 2.949 | 7.3711 | 1.104 | 26500 | 48000 | 2.277 | 1589 | 1440 |
| AH1047 | 100 | 300 | 66.3 | 2.946 | 7.5043 | 1.099 | 15100 | 27500 | 2.277 | 1816 | 1653 |
| AH1048 | 75 | 150 | 75.4 | 2.869 | 7.6510 | 1.141 | 23200 | 40600 | 2.258 | 2103 | 1843 |
| AH1051 | 150 | 300 | 75.4 | 2.869 | 7.7634 | 1.097 | 13000 | 23600 | 2.258 | 2353 | 2146 |
| AH1052 | 75 | 150 | 85.7 | 2.787 | 7.7943 | 1.104 | 26500 | 48000 | 2.237 | 2427 | 2198 |
| AH1054 | 150 | 150 | 86.0 | 2.784 | 7.9212 | 1.103 | 15000 | 27200 | 2.237 | 2755 | 2497 |
| AH1056 | 100 | 150 | 96.2 | 2.707 | 8.0248 | 1.132 | 24800 | 43800 | 2.216 | 3056 | 2699 |
| AH1059 | 200 | 300 | 96.2 | 2.707 | 8.1467 | 1.100 | 14000 | 25400 | 2.216 | 3452 | 3138 |
| AH1061 | 100 | 300 | 107.0 | 2.631 | 8.1805 | 1.065 | 28600 | 53600 | 2.188 | 3571 | 3351 |
| AH1062 | 200 | 150 | 107.0 | 2.631 | 8.2740 | 1.098 | 15700 | 28600 | 2.188 | 3921 | 3571 |

Table S3. Detailed PLP sample conditions, absolute molecular weights of the first two inflection points and the resulting propagation rate coefficients of the monomer BeMA in bulk.

| sample | <i>f</i> Hz | <i>n</i> – | θ °C | T^1 10^{-3} K $^{-1}$ | $\ln(k_{p1})$ | k_{p1}/k_{p2} | M_1 g·mol $^{-1}$ | M_2 g·mol $^{-1}$ | c_M mol·L $^{-1}$ | k_{p1} mol·L $^{-1}$ s $^{-1}$ | k_{p2} mol·L $^{-1}$ s $^{-1}$ |
|--------|----------------|---------------|----------------|------------------------------|---------------|-----------------|------------------------|------------------------|------------------------|-------------------------------------|-------------------------------------|
| AH1064 | 8 | 800 | 19.5 | 3.417 | 5.9243 | 1.109 | 17300 | 31200 | 1.012 | 374 | 337 |
| AH1066 | 15 | 800 | 19.4 | 3.418 | 6.1702 | 1.146 | 11800 | 20600 | 1.012 | 478 | 417 |
| AH1068 | 10 | 800 | 30.0 | 3.299 | 6.2623 | 1.129 | 19200 | 34000 | 1.001 | 524 | 464 |
| AH1071 | 15 | 1200 | 30.3 | 3.295 | 6.3523 | 1.111 | 14000 | 25200 | 1.001 | 574 | 516 |
| AH1072 | 10 | 800 | 40.0 | 3.193 | 6.5041 | 1.131 | 24200 | 42800 | 0.991 | 668 | 591 |
| AH1074 | 20 | 800 | 40.0 | 3.193 | 6.6571 | 1.115 | 14100 | 25300 | 0.991 | 778 | 698 |
| AH1076 | 10 | 800 | 50.0 | 3.095 | 6.7023 | 1.090 | 29200 | 53600 | 0.980 | 814 | 747 |
| AH1078 | 30 | 800 | 50.0 | 3.095 | 6.9917 | 1.130 | 13000 | 23000 | 0.980 | 1088 | 962 |
| AH1080 | 15 | 800 | 60.0 | 3.002 | 7.0022 | 1.118 | 26000 | 46500 | 0.970 | 1099 | 983 |
| AH1082 | 30 | 800 | 60.0 | 3.002 | 7.1183 | 1.106 | 14600 | 26400 | 0.970 | 1234 | 1116 |
| AH1084 | 20 | 800 | 70.0 | 2.914 | 7.2485 | 1.120 | 23800 | 42500 | 0.926 | 1406 | 1255 |
| AH1090 | 40 | 800 | 70.0 | 2.914 | 7.3597 | 1.077 | 13300 | 24700 | 0.926 | 1571 | 1459 |
| AH1093 | 30 | 1200 | 80.2 | 2.830 | 7.4707 | 1.110 | 19600 | 35300 | 0.915 | 1756 | 1581 |
| AH1094 | 50 | 800 | 80.3 | 2.829 | 7.5711 | 1.088 | 13000 | 23900 | 0.915 | 1941 | 1784 |
| AH1096 | 35 | 800 | 90.0 | 2.754 | 7.6507 | 1.115 | 19900 | 35700 | 0.906 | 2102 | 1886 |
| AH1098 | 70 | 800 | 90.0 | 2.754 | 7.8380 | 1.086 | 12000 | 22100 | 0.906 | 2535 | 2335 |
| AH1100 | 45 | 800 | 100.0 | 2.680 | 7.8182 | 1.074 | 18100 | 33700 | 0.896 | 2485 | 2314 |
| AH1102 | 90 | 800 | 100.0 | 2.680 | 8.0313 | 1.103 | 11200 | 20300 | 0.896 | 3076 | 2788 |

Table S4. Detailed PLP sample conditions, absolute molecular weights of the first two inflection points and the resulting propagation rate coefficients of the monomer BeMA in 1molar solution in butyl acetate.

| sample | <i>f</i> Hz | <i>n</i> – | θ °C | T^1 10^{-3} K $^{-1}$ | $\ln(k_{p1})$ – | k_{p1}/k_{p2} – | M_1 g·mol $^{-1}$ | M_2 g·mol $^{-1}$ | c_M mol·L $^{-1}$ | k_{p1} mol·L $^{-1}$ s $^{-1}$ | k_{p2} mol·L $^{-1}$ s $^{-1}$ |
|--------|----------------|---------------|----------------|------------------------------|--------------------|----------------------|------------------------|------------------------|------------------------|-------------------------------------|-------------------------------------|
| AH491 | 500 | 150 | -8.4 | 3.777 | 9.1946 | 1.078 | 17700 | 32800 | 2.891 | 9844 | 9133 |
| AH681 | 500 | 100 | -5.6 | 3.738 | 9.3647 | 1.083 | 20500 | 37800 | 2.827 | 11669 | 10779 |
| AH686 | 500 | 200 | -0.1 | 3.662 | 9.4540 | 1.068 | 22300 | 41700 | 2.814 | 12759 | 11942 |
| AH494 | 500 | 100 | 1.1 | 3.646 | 9.3004 | 1.026 | 19500 | 38000 | 2.869 | 10942 | 10667 |
| AH690 | 500 | 200 | 5.0 | 3.595 | 9.6022 | 1.083 | 25800 | 47600 | 2.803 | 14797 | 13667 |
| AH689 | 500 | 100 | 5.2 | 3.593 | 9.5567 | 1.102 | 24600 | 44700 | 2.802 | 14139 | 12832 |
| AH498 | 500 | 100 | 9.5 | 3.538 | 9.8324 | 1.105 | 33000 | 59700 | 2.849 | 18627 | 16862 |
| AH691 | 500 | 100 | 9.9 | 3.533 | 9.6376 | 1.129 | 26600 | 47100 | 2.791 | 15330 | 13582 |
| AH694 | 500 | 200 | 14.4 | 3.478 | 9.8263 | 1.170 | 32000 | 54700 | 2.781 | 18515 | 15829 |
| AH693 | 500 | 100 | 14.5 | 3.476 | 9.7740 | 1.158 | 30300 | 52400 | 2.781 | 17570 | 15177 |
| AH501 | 500 | 100 | 19.8 | 3.414 | 10.0334 | 1.132 | 40000 | 70600 | 2.825 | 22776 | 20115 |
| AH502 | 500 | 150 | 20.0 | 3.411 | 10.0497 | 1.096 | 40600 | 74100 | 2.825 | 23150 | 21122 |
| AH697 | 500 | 100 | 25.6 | 3.347 | 9.9646 | 1.114 | 36400 | 65300 | 2.756 | 21260 | 19077 |
| AH698 | 500 | 200 | 26.3 | 3.339 | 9.8564 | 0.931 | 32600 | 70100 | 2.754 | 19080 | 20494 |
| AH699 | 500 | 100 | 30.1 | 3.298 | 9.9992 | 1.054 | 37500 | 71200 | 2.745 | 22008 | 20888 |
| AH505 | 500 | 150 | 30.1 | 3.298 | 10.2662 | 1.041 | 50000 | 96100 | 2.801 | 28744 | 27622 |
| AH597 | 500 | 100 | 35.1 | 3.244 | 10.1015 | 1.081 | 41100 | 76000 | 2.714 | 24380 | 22550 |
| AH702 | 500 | 200 | 35.2 | 3.243 | 10.1740 | 1.060 | 44500 | 84000 | 2.734 | 26214 | 24741 |
| AH507 | 500 | 50 | 40.1 | 3.192 | 10.4016 | 1.054 | 56800 | 107700 | 2.778 | 32912 | 31212 |
| AH509 | 500 | 150 | 40.1 | 3.192 | 10.3032 | 0.938 | 51500 | 109700 | 2.778 | 29827 | 31808 |
| AH599 | 500 | 50 | 44.6 | 3.147 | 10.2525 | 1.110 | 47400 | 85400 | 2.693 | 28354 | 25546 |
| AH601 | 500 | 150 | 45.3 | 3.140 | 10.2932 | 1.110 | 49400 | 88900 | 2.691 | 29531 | 26609 |
| AH511 | 500 | 50 | 50.0 | 3.095 | 10.4836 | 1.017 | 61100 | 120200 | 2.755 | 35726 | 35127 |
| AH512 | 500 | 100 | 50.2 | 3.093 | 10.4463 | 1.095 | 58900 | 107500 | 2.754 | 34416 | 31432 |
| AH602 | 500 | 50 | 54.5 | 3.052 | 10.3916 | 1.125 | 54000 | 96100 | 2.670 | 32585 | 28976 |
| AH603 | 500 | 100 | 55.1 | 3.046 | 10.4128 | 1.126 | 55200 | 98000 | 2.669 | 33282 | 29566 |
| AH515 | 500 | 50 | 60.0 | 3.002 | 10.6998 | 1.091 | 75200 | 137900 | 2.731 | 44347 | 40634 |
| AH517 | 500 | 100 | 60.3 | 2.999 | 10.7376 | 1.171 | 78100 | 133400 | 2.731 | 46054 | 39344 |

Table S5. Detailed PLP sample conditions, absolute molecular weights of the first two inflection points and the resulting propagation rate coefficients of the monomer C17A.

| sample | <i>f</i> Hz | <i>n</i> – | θ °C | T^1 10^{-3} K $^{-1}$ | $\ln(k_{p1})$ – | k_{p1}/k_{p2} – | M_1 g·mol $^{-1}$ | M_2 g·mol $^{-1}$ | c_M mol·L $^{-1}$ | k_{p1} mol·L $^{-1}$ s $^{-1}$ | k_{p2} mol·L $^{-1}$ s $^{-1}$ |
|--------|----------------|---------------|----------------|------------------------------|--------------------|----------------------|------------------------|------------------------|------------------------|-------------------------------------|-------------------------------------|
| AH201 | 15 | 300 | -6.6 | 3.752 | 5.4519 | 1.028 | 13900 | 27000 | 2.756 | 233 | 227 |
| AH199 | 5 | 300 | -6.4 | 3.749 | 5.1861 | 1.020 | 32000 | 62700 | 2.755 | 179 | 175 |
| AH206 | 15 | 600 | 0.8 | 3.650 | 5.6331 | 1.040 | 16600 | 31900 | 2.739 | 280 | 269 |
| AH205 | 5 | 300 | 0.9 | 3.649 | 5.3744 | 1.040 | 38400 | 73700 | 2.739 | 216 | 207 |
| AH211 | 5 | 200 | 9.9 | 3.533 | 5.6596 | 1.165 | 50700 | 86900 | 2.719 | 287 | 246 |
| AH216 | 15 | 100 | 10.1 | 3.530 | 5.8589 | 1.087 | 20600 | 37900 | 2.718 | 350 | 322 |
| AH218 | 10 | 700 | 20.0 | 3.411 | 5.9962 | 1.106 | 35200 | 63600 | 2.696 | 402 | 363 |
| AH403 | 20 | 400 | 20.1 | 3.410 | 5.9307 | 1.117 | 16500 | 29500 | 2.693 | 376 | 337 |
| AH407 | 40 | 400 | 30.0 | 3.299 | 6.3582 | 1.126 | 12500 | 22200 | 2.671 | 577 | 513 |
| AH187 | 15 | 200 | 30.3 | 3.295 | 6.3254 | 1.129 | 32300 | 57200 | 2.674 | 559 | 495 |
| AH347 | 20 | 200 | 40.0 | 3.193 | 6.5585 | 1.160 | 30400 | 52400 | 2.654 | 705 | 608 |
| AH195 | 50 | 200 | 40.1 | 3.192 | 6.7743 | 1.119 | 15100 | 26900 | 2.652 | 875 | 782 |
| AH408 | 40 | 250 | 49.9 | 3.095 | 6.8339 | 1.137 | 19800 | 34800 | 2.627 | 929 | 817 |
| AH351 | 20 | 200 | 50.0 | 3.095 | 6.7232 | 1.125 | 35500 | 63100 | 2.632 | 831 | 739 |
| AH411 | 30 | 500 | 60.1 | 3.001 | 6.9041 | 1.045 | 28100 | 53700 | 2.605 | 996 | 953 |
| AH414 | 50 | 250 | 60.1 | 3.001 | 7.0480 | 1.132 | 19500 | 34400 | 2.605 | 1151 | 1016 |
| AH417 | 40 | 500 | 70.3 | 2.912 | 7.2483 | 1.087 | 29500 | 54200 | 2.582 | 1406 | 1293 |
| AH418 | 70 | 300 | 70.3 | 2.912 | 7.3570 | 1.114 | 18800 | 33700 | 2.582 | 1567 | 1407 |
| AH420 | 40 | 300 | 80.5 | 2.828 | 7.4116 | 1.109 | 34400 | 62000 | 2.560 | 1655 | 1493 |
| AH422 | 70 | 300 | 80.5 | 2.828 | 7.5605 | 1.157 | 22800 | 39400 | 2.560 | 1921 | 1660 |

Table S6. Detailed PLP sample conditions, absolute molecular weights of the first two inflection points and the resulting propagation rate coefficients of the monomer C17MA.

| sample | <i>f</i> Hz | <i>n</i> – | θ °C | T^1 10^{-3} K $^{-1}$ | $\ln(k_{p1})$ – | k_{p1}/k_{p2} – | M_1 g·mol $^{-1}$ | M_2 g·mol $^{-1}$ | c_M mol·L $^{-1}$ | k_{p1} mol·L $^{-1}$ s $^{-1}$ | k_{p2} mol·L $^{-1}$ s $^{-1}$ |
|--------|----------------|---------------|----------------|------------------------------|--------------------|----------------------|------------------------|------------------------|------------------------|-------------------------------------|-------------------------------------|
| AH111 | 500 | 150 | -7.3 | 3.762 | 8.7628 | 1.091 | 11400 | 20900 | 4.199 | 6392 | 5861 |
| AH112 | 500 | 100 | -7.3 | 3.762 | 8.7083 | 1.076 | 10800 | 20100 | 4.199 | 6053 | 5626 |
| AH114 | 500 | 150 | 0.8 | 3.650 | 8.9330 | 1.014 | 13400 | 26500 | 4.179 | 7578 | 7472 |
| AH115 | 500 | 100 | 0.1 | 3.660 | 8.9145 | 1.033 | 13200 | 25600 | 4.181 | 7439 | 7200 |
| AH616 | 500 | 100 | 10.3 | 3.528 | 9.2835 | 1.079 | 18600 | 34500 | 4.076 | 10759 | 9970 |
| AH617 | 500 | 150 | 10.3 | 3.528 | 9.2705 | 1.076 | 18400 | 34200 | 4.076 | 10620 | 9867 |
| AH618 | 500 | 50 | 19.1 | 3.422 | 9.4489 | 1.110 | 21900 | 39400 | 4.055 | 12694 | 11436 |
| AH619 | 500 | 100 | 19.6 | 3.416 | 9.5076 | 1.107 | 23200 | 41900 | 4.054 | 13462 | 12163 |
| AH622 | 500 | 100 | 30.2 | 3.297 | 9.6487 | 1.101 | 26500 | 48200 | 4.029 | 15502 | 14074 |
| AH623 | 500 | 150 | 30.3 | 3.295 | 9.6666 | 1.100 | 27000 | 49100 | 4.029 | 15782 | 14352 |
| AH625 | 500 | 100 | 35.3 | 3.242 | 9.7583 | 1.079 | 29500 | 54700 | 4.017 | 17297 | 16024 |
| AH626 | 500 | 150 | 35.3 | 3.242 | 9.7663 | 1.072 | 29700 | 55500 | 4.017 | 17437 | 16267 |
| AH628 | 500 | 100 | 40.2 | 3.191 | 9.8388 | 1.076 | 31900 | 59300 | 4.006 | 18748 | 17425 |
| AH629 | 500 | 150 | 40.2 | 3.191 | 9.8610 | 1.079 | 32600 | 60500 | 4.006 | 19168 | 17772 |
| AH631 | 500 | 100 | 45.3 | 3.140 | 9.9446 | 1.102 | 35300 | 64100 | 3.994 | 20840 | 18904 |
| AH632 | 500 | 150 | 45.3 | 3.140 | 9.9208 | 1.093 | 34500 | 63200 | 3.994 | 20348 | 18625 |
| AH633 | 500 | 50 | 50.1 | 3.094 | 10.0030 | 1.095 | 37400 | 68200 | 3.982 | 22094 | 20177 |
| AH734 | 500 | 150 | 50.2 | 3.093 | 10.1394 | 1.122 | 42800 | 76300 | 3.980 | 25322 | 22571 |
| AH735 | 500 | 50 | 55.1 | 3.046 | 10.1835 | 1.115 | 44600 | 80000 | 3.969 | 26464 | 23734 |
| AH737 | 500 | 150 | 55.3 | 3.045 | 10.1926 | 1.163 | 45000 | 77400 | 3.968 | 26704 | 22966 |
| AH739 | 500 | 100 | 60.4 | 2.998 | 10.2725 | 1.193 | 48600 | 81500 | 3.956 | 28927 | 24255 |

Table S7. Detailed PLP sample conditions, absolute molecular weights of the first two inflection points and the resulting propagation rate coefficients of the monomer PHA.

| sample | <i>f</i> Hz | <i>n</i> – | θ °C | T^1 10^{-3} K $^{-1}$ | $\ln(k_{p1})$ – | k_{p1}/k_{p2} – | M_1 g·mol $^{-1}$ | M_2 g·mol $^{-1}$ | c_M mol·L $^{-1}$ | k_{p1} mol·L $^{-1}$ s $^{-1}$ | k_{p2} mol·L $^{-1}$ s $^{-1}$ |
|--------|----------------|---------------|----------------|------------------------------|--------------------|----------------------|------------------------|------------------------|------------------------|-------------------------------------|-------------------------------------|
| AH305 | 10 | 800 | -8.5 | 3.779 | 4.8900 | 1.085 | 11900 | 22000 | 3.963 | 133 | 123 |
| AH307 | 30 | 800 | -8.8 | 3.783 | 5.1204 | 1.070 | 5000 | 9400 | 3.964 | 167 | 156 |
| AH311 | 30 | 800 | 30.0 | 3.299 | 6.1508 | 1.081 | 13500 | 25000 | 3.828 | 469 | 434 |
| AH313 | 50 | 800 | 30.1 | 3.298 | 6.4335 | 1.096 | 10800 | 19700 | 3.827 | 622 | 568 |
| AH635 | 10 | 800 | 0.0 | 3.661 | 5.2054 | 1.072 | 16200 | 30300 | 3.933 | 182 | 170 |
| AH637 | 20 | 800 | -0.1 | 3.662 | 5.3481 | 1.133 | 9400 | 16500 | 3.933 | 210 | 185 |
| AH639 | 12 | 800 | 9.9 | 3.533 | 5.5083 | 1.091 | 18100 | 33200 | 3.898 | 247 | 226 |
| AH641 | 25 | 800 | 9.4 | 3.539 | 5.6389 | 1.112 | 9900 | 17800 | 3.900 | 281 | 253 |
| AH643 | 15 | 800 | 19.8 | 3.414 | 5.8167 | 1.097 | 19600 | 35700 | 3.863 | 336 | 306 |
| AH645 | 30 | 800 | 19.4 | 3.418 | 5.9217 | 1.079 | 10900 | 20100 | 3.865 | 373 | 346 |
| AH647 | 30 | 800 | 39.6 | 3.197 | 6.3748 | 1.082 | 16800 | 31000 | 3.794 | 587 | 542 |
| AH650 | 60 | 1200 | 40.3 | 3.190 | 6.5615 | 1.098 | 10100 | 18400 | 3.791 | 707 | 644 |
| AH651 | 30 | 800 | 50.2 | 3.093 | 6.6880 | 1.123 | 22700 | 40500 | 3.757 | 803 | 715 |
| AH653 | 60 | 800 | 50.3 | 3.092 | 6.8557 | 1.069 | 13400 | 25100 | 3.756 | 949 | 888 |
| AH776 | 30 | 1200 | 60.2 | 3.000 | 6.9009 | 1.026 | 27900 | 54400 | 3.726 | 993 | 968 |
| AH777 | 60 | 800 | 60.1 | 3.001 | 7.0748 | 1.071 | 16600 | 31000 | 3.726 | 1182 | 1103 |
| AH779 | 40 | 800 | 69.9 | 2.915 | 7.2014 | 1.096 | 28000 | 51100 | 3.692 | 1341 | 1224 |
| AH780 | 80 | 800 | 70.5 | 2.910 | 7.3292 | 1.067 | 15900 | 29800 | 3.690 | 1524 | 1428 |
| AH782 | 50 | 1200 | 80.7 | 2.826 | 7.3985 | 1.061 | 27000 | 50900 | 3.654 | 1634 | 1540 |
| AH783 | 100 | 800 | 80.3 | 2.829 | 7.5298 | 1.066 | 15400 | 28900 | 3.655 | 1863 | 1748 |

Table S8. Detailed PLP sample conditions, absolute molecular weights of the first two inflection points and the resulting propagation rate coefficients of the monomer PHMA.

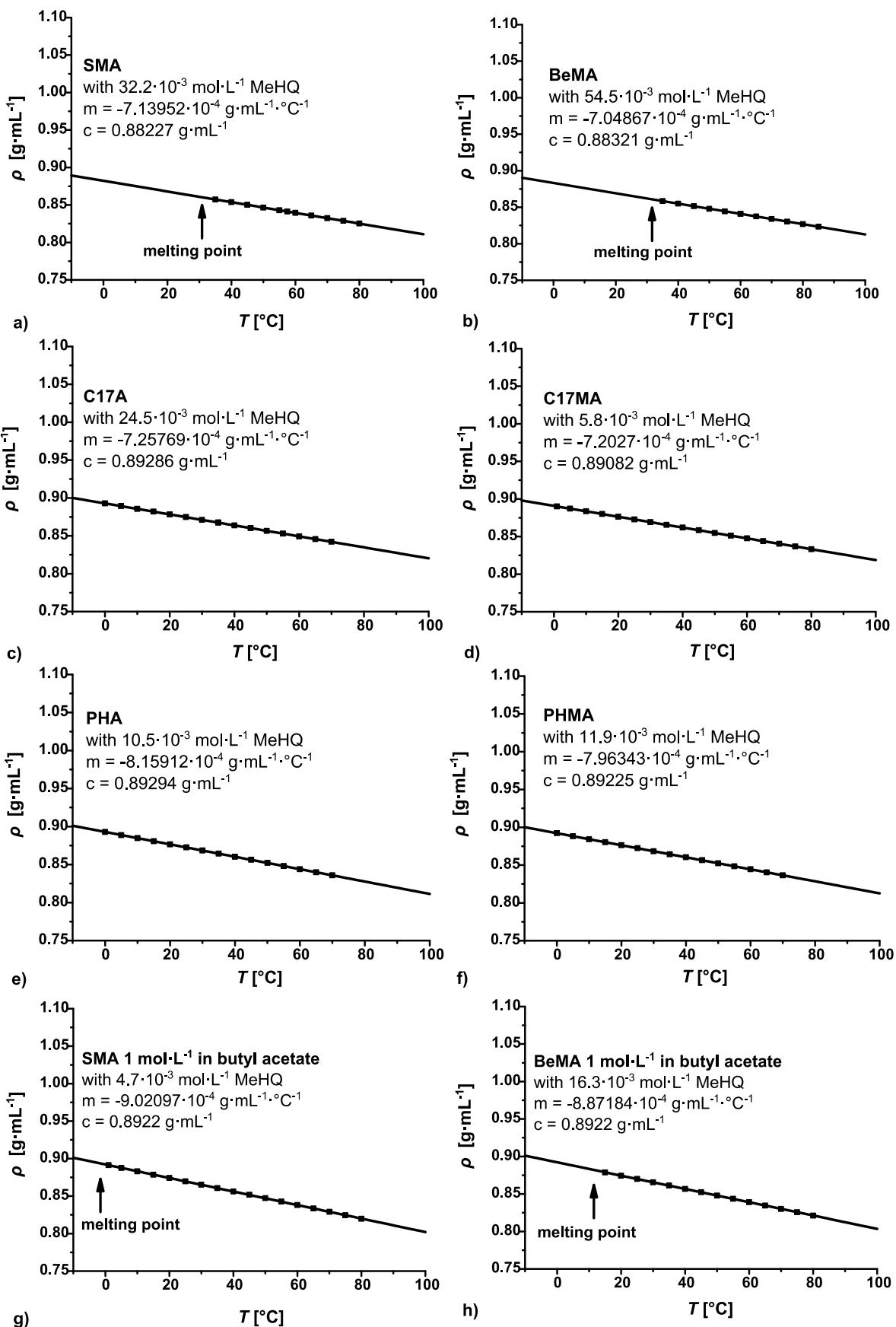


Figure S5. Temperature dependent densities for the studied monomers SMA, BeMA, C17A, C17MA, PHA and PHMA as well as the 1 molar solutions in butyl acetate of SMA and BeMA. Methyl hydroquinone (MeHQ) was added in replacement of 2,2-dimethoxy-2-phenylacetophenone (DMPA) to prevent the solutions from polymerization inside the density measurement device. The temperature dependent densities are summarized in Table 1.

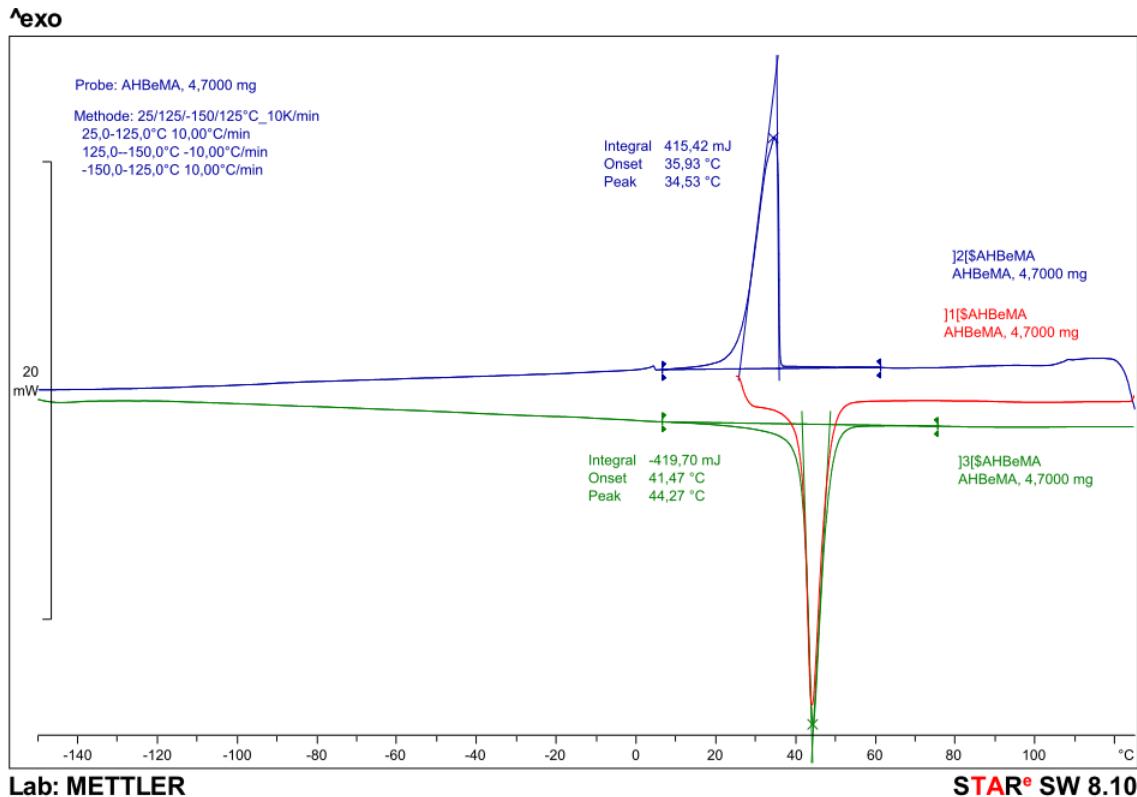


Figure S6. Differential scanning calorimetry of pBeMA. No glass transition temperature is detectable in the temperature range between -150°C and 125°C. The observed melting point is provided in Table 1.

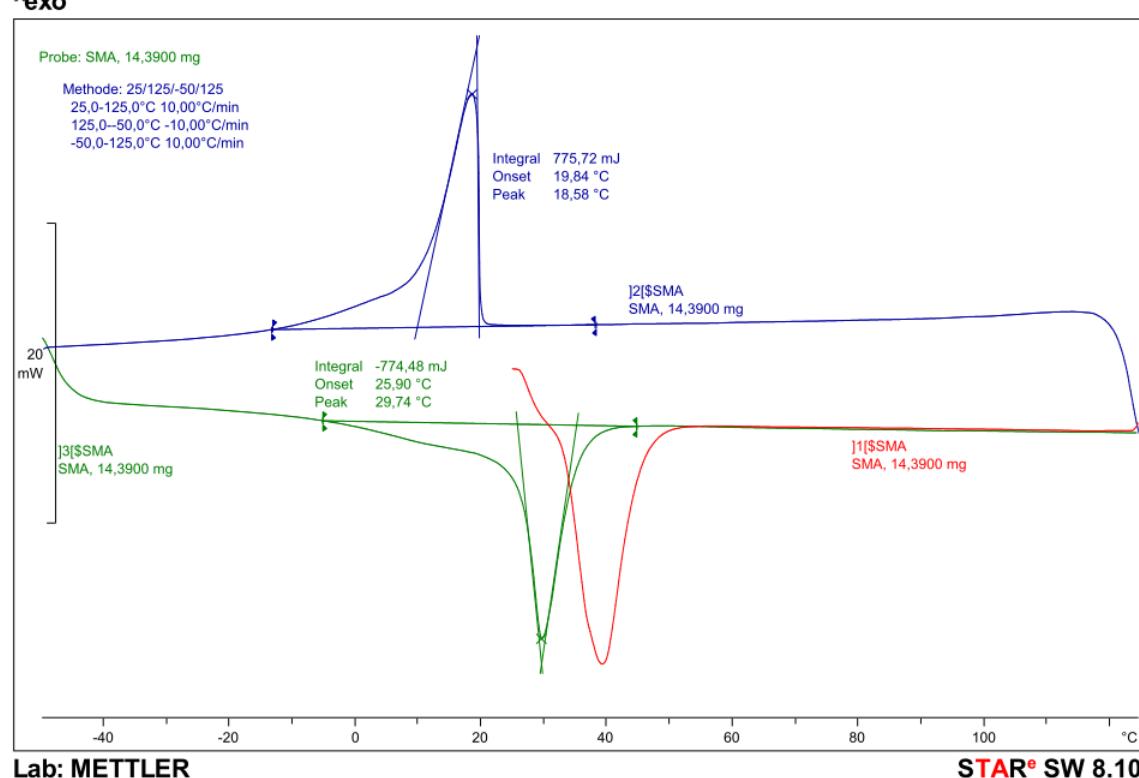
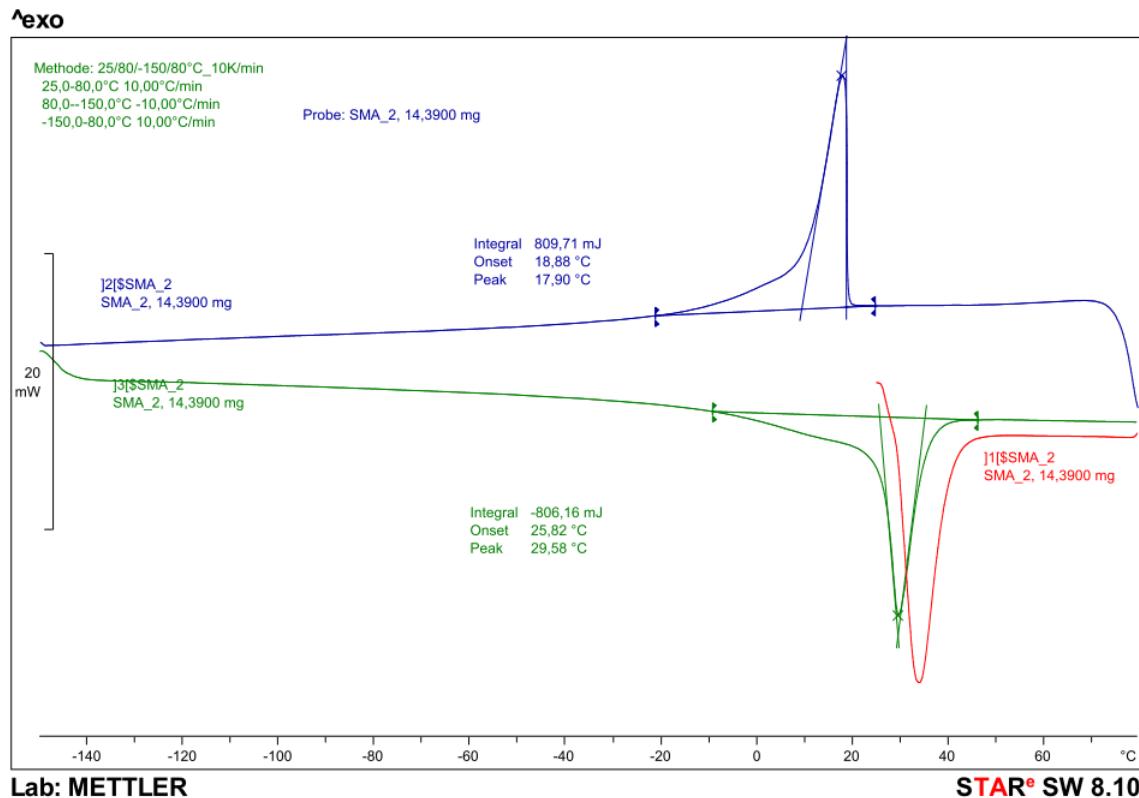


Figure S7. Differential scanning calorimetry of pSMA. No glass transition temperature is detectable in the temperature range between -150°C and 125°C. The observed melting point is provided in Table 1.

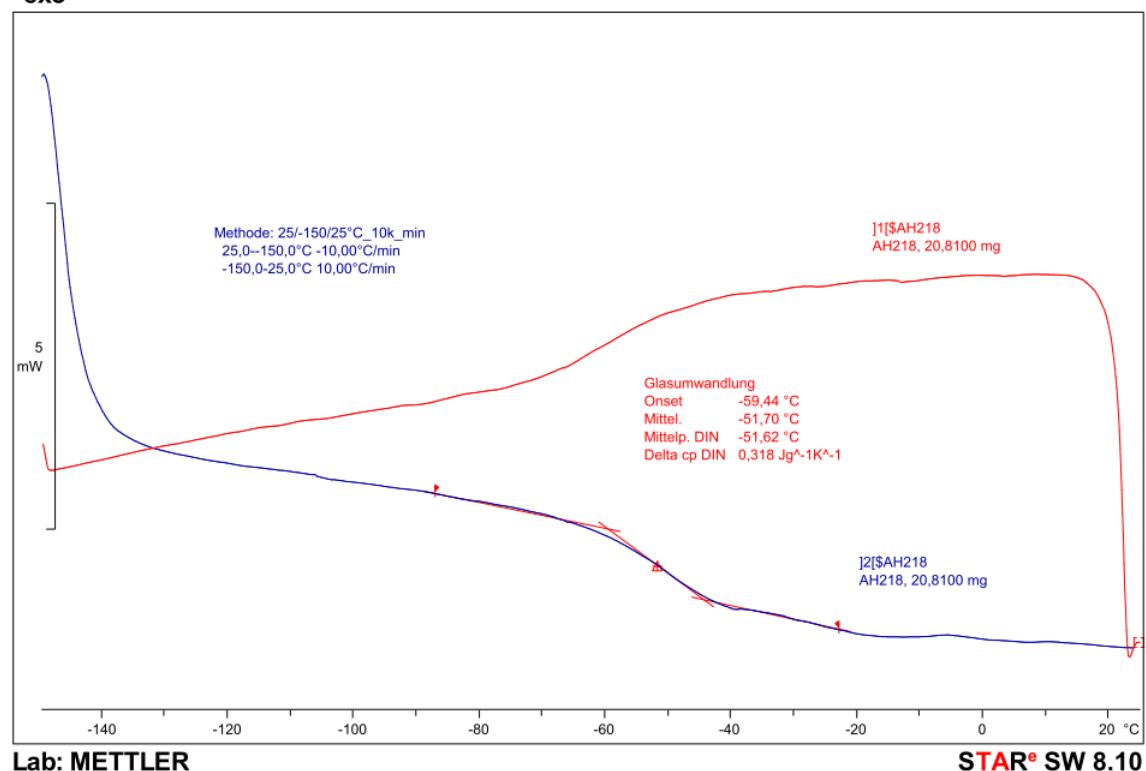
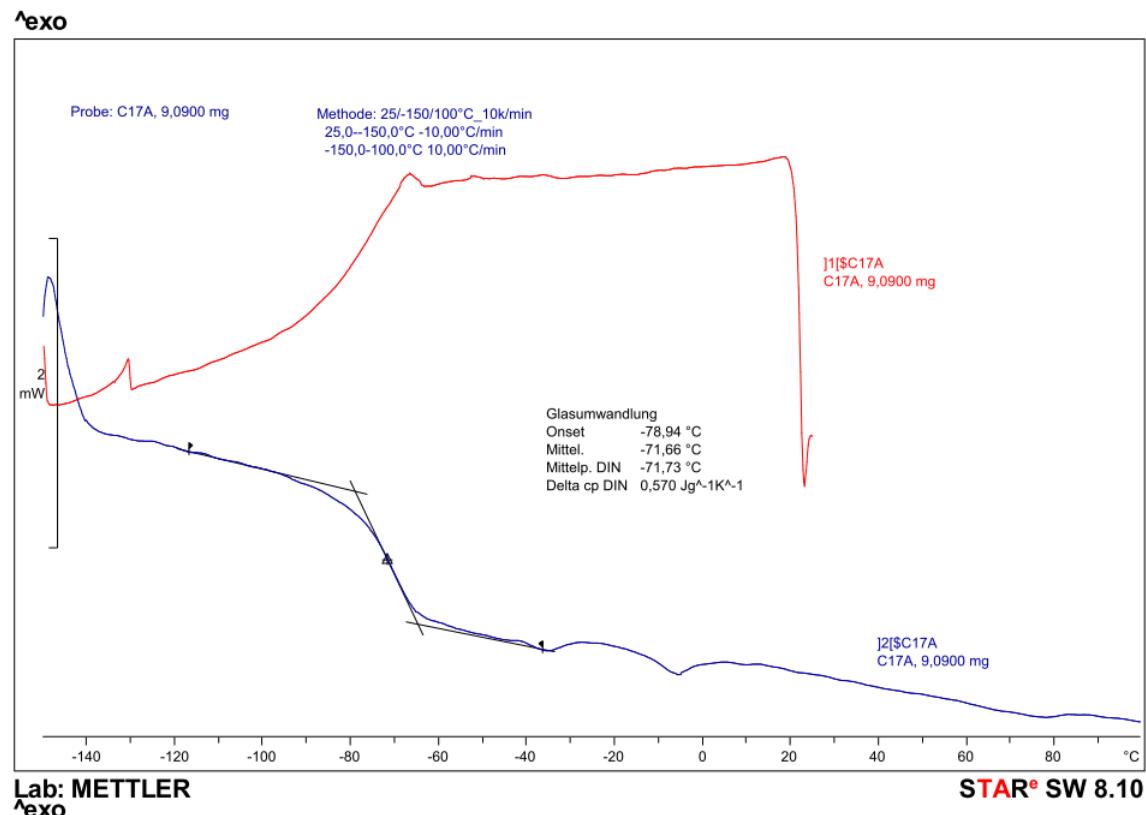
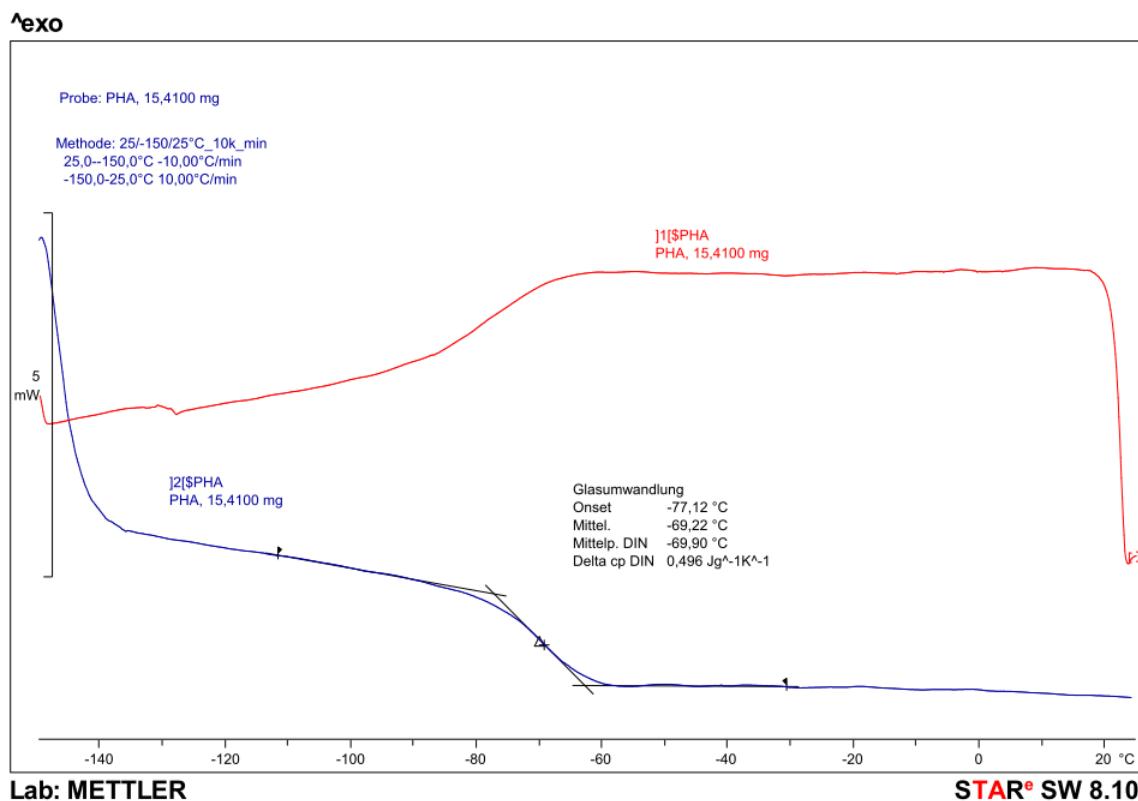


Figure S8. Differential scanning calorimetry of pC17A (upper part) and pC17MA (lower part). The glass transition temperatures are summarized in Table 1.



Lab: METTLER

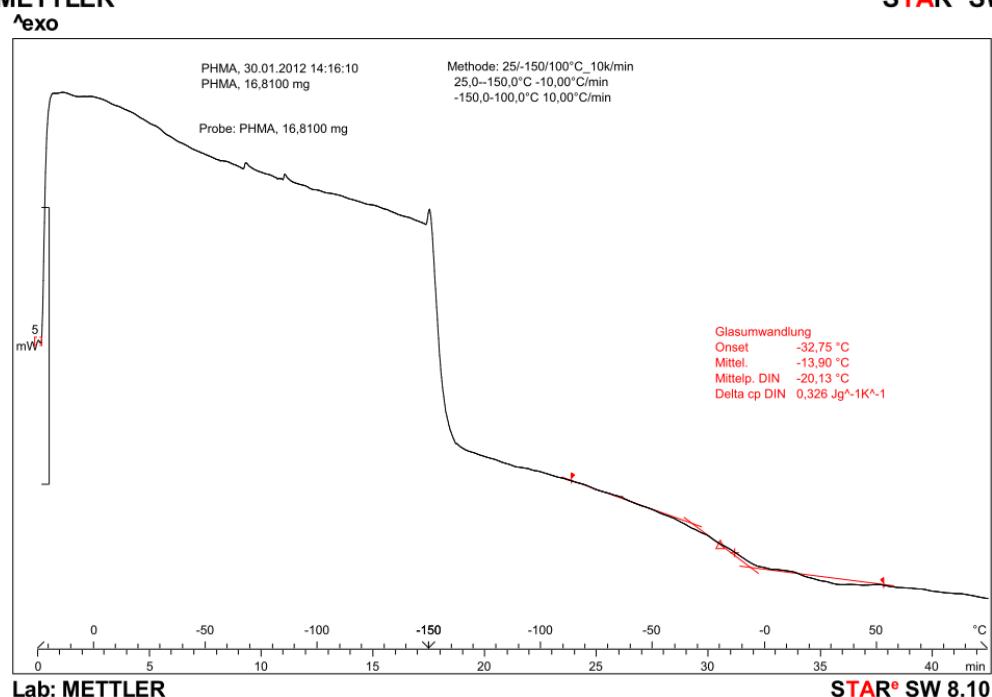


Figure S9. Differential scanning calorimetry of pPHA (upper part) and pPHMA (lower part). The glass transition temperatures are summarized in Table 1. The glass transition effect of PHMA is relatively less pronounced, however the handling experiences (brittle/hard below 20°C, chewy/sticky above 20°C) underpin the measured effect.

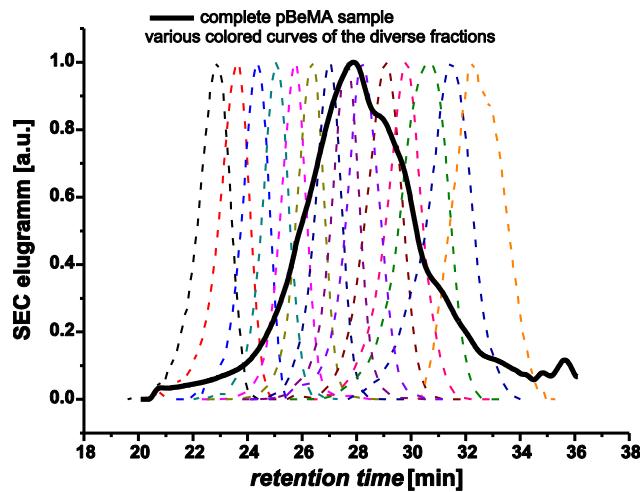


Figure S10. Typical fractions of a PLP polymer sample for the MHKS parameter determination procedure via triple detector SEC. The black, bold and solid line corresponds to the complete pBeMA ($\text{PDI} = 13.35$) polymer sample, produced under various PLP conditions (i.e. various PLP samples were combined and the polymer isolated), which was used for the fractionation. The various colored dashed lines correspond to the individual fractions obtained via a SEC fractionation as described in the Experimental Section. The PDI values of the obtained fractions range between 1.05 and 1.25.

| SMA | | BeMA | | C17A | | C17MA | | PHA | | PHMA | |
|------------------------------|----------------------------------|------------------------------|----------------------------------|------------------------------|----------------------------------|------------------------------|----------------------------------|------------------------------|----------------------------------|------------------------------|----------------------------------|
| M_1 g·mol ⁻¹ | [η] ml·g ⁻¹ |
| 420760 | 43.51 | 3196530 | 177.94 | 3141210 | 230.05 | 1860680 | 123.56 | 2241190 | 288.36 | 917986 | 110.89 |
| 415271 | 44.81 | 3285380 | 177.74 | 3162980 | 229.54 | 1046820 | 83.68 | 2332610 | 277.97 | 601755 | 86.19 |
| 298414 | 33.65 | 2146160 | 127.27 | 2384870 | 175.09 | 1124960 | 80.15 | 1415320 | 218.1 | 584072 | 84.23 |
| 265614 | 36.00 | 2038310 | 136.55 | 2272960 | 178.89 | 740137 | 70.82 | 1472620 | 211.05 | 417877 | 62.08 |
| 173082 | 29.40 | 1232840 | 86.28 | 1601770 | 142.68 | 748385 | 68.94 | 912463 | 156.35 | 419889 | 60.88 |
| 176468 | 28.05 | 1248200 | 95.88 | 1615360 | 145.11 | 522746 | 50.54 | 930324 | 152.79 | 282858 | 45.41 |
| 127826 | 20.04 | 481277 | 51.22 | 1153750 | 116.04 | 495502 | 54.04 | 587693 | 113.36 | 304783 | 42.46 |
| 129280 | 19.98 | 502077 | 45.15 | 1118750 | 115.39 | 344849 | 39.28 | 601895 | 113.13 | 192146 | 33.49 |
| 84883 | 16.19 | 311452 | 34.20 | 824059 | 92.38 | 330983 | 38.29 | 400524 | 82.6 | 189405 | 33.71 |
| 90591 | 16.75 | 320904 | 34.42 | 784855 | 91.30 | 257439 | 27.38 | 416109 | 78.21 | 129326 | 25.45 |
| 56633 | 12.81 | 206987 | 25.80 | 602561 | 64.81 | 254872 | 27.87 | 275266 | 62.2 | 132866 | 25.06 |
| 53393 | 12.85 | 216550 | 25.03 | 639773 | 65.85 | 172381 | 22.34 | 265763 | 60.45 | 88424 | 20.25 |
| 38965 | 11.18 | 126705 | 21.64 | 451774 | 49.59 | 156313 | 23.65 | 189829 | 41.89 | 95817 | 20.45 |
| 37796 | 9.95 | 125656 | 20.47 | 438230 | 52.10 | 112315 | 18.31 | 190774 | 40.29 | 47179 | 14.44 |
| 21207 | 6.98 | 82377 | 15.85 | 360878 | 42.32 | 116869 | 18.51 | 127922 | 34.2 | 68006 | 18.59 |
| 22259 | 7.05 | 80551 | 17.17 | 345812 | 41.04 | 74856 | 13.13 | 130556 | 35.39 | 47746 | 14.09 |
| | | 49876 | 13.36 | 264632 | 32.11 | 85458 | 13.02 | 104454 | 26.75 | 42907 | 13.46 |
| | | 54358 | 13.60 | 241880 | 30.13 | 50251 | 10.48 | 102663 | 27.99 | 32563 | 11.91 |
| | | 34538 | 10.55 | 166412 | 25.77 | 51679 | 10.54 | 62919 | 21.95 | 31499 | 10.4 |
| | | 32617 | 11.07 | 187979 | 26.75 | | | 62757 | 19.54 | | |
| | | 20008 | 8.94 | 123214 | 22.52 | | | 43143 | 16.68 | | |
| | | 24501 | 9.32 | | | | | 44191 | 16.64 | | |
| | | 14702 | 7.47 | | | | | | | | |
| | | 14946 | 6.36 | | | | | | | | |

Table S9. Weight average molecular weight, M_W , and related intrinsic viscosity, [θ], data employed for the determination of the MHKS parameters. The M_W and [θ] were determined via the MALLS detector as well as the viscosimeter of the triple SEC set-up.

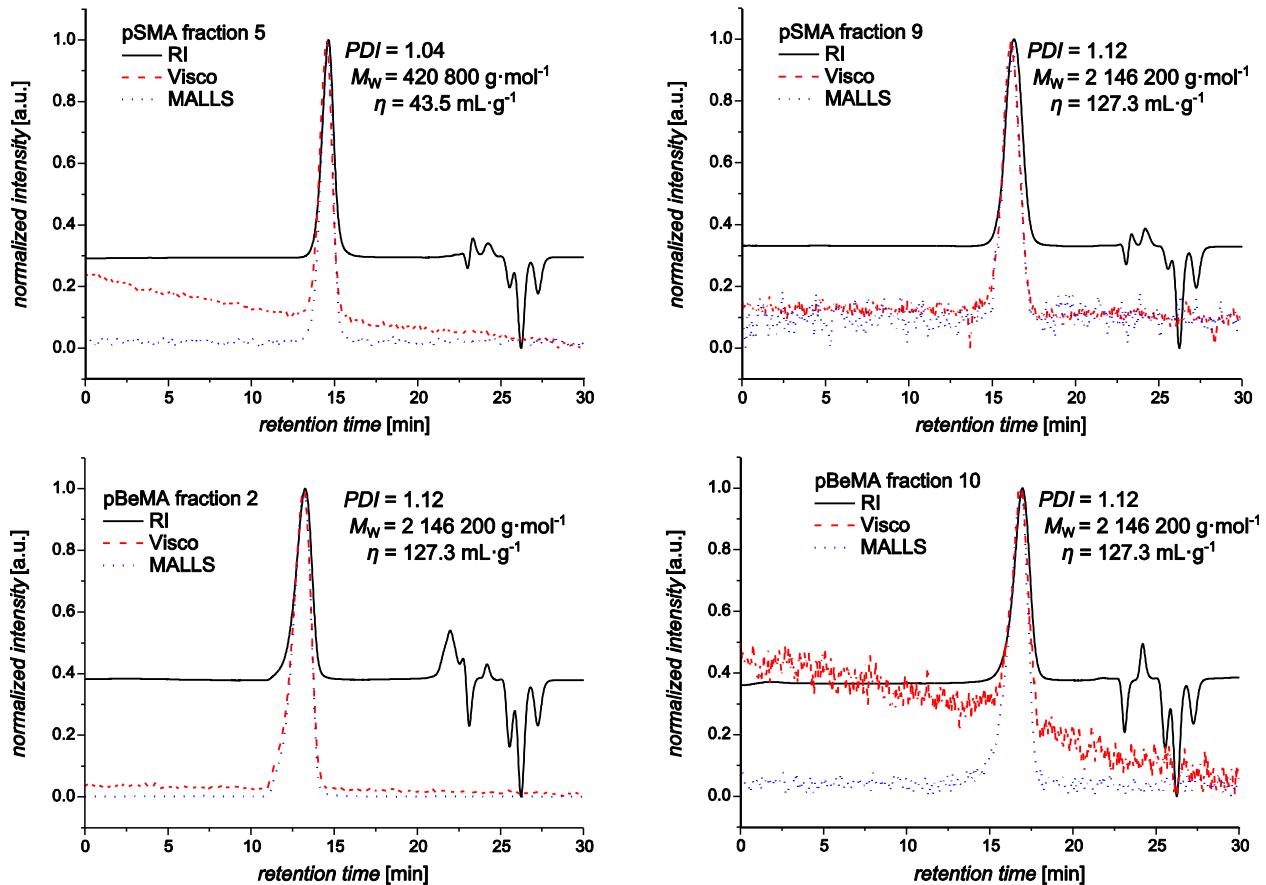


Figure S11. Exemplary triple detector SEC traces: refractive index (RI, black solid line), viscosimeter (Visco, red dashed line) and MALLS detector signal (MALLS at 90°, blue dotted line of pSMA (upper part) and pBeMA (lower part). The entire set of samples incorporated into the MHKS determination is collated in Table S9. All samples feature a sufficiently low signal to noise ratio in each detector signal.

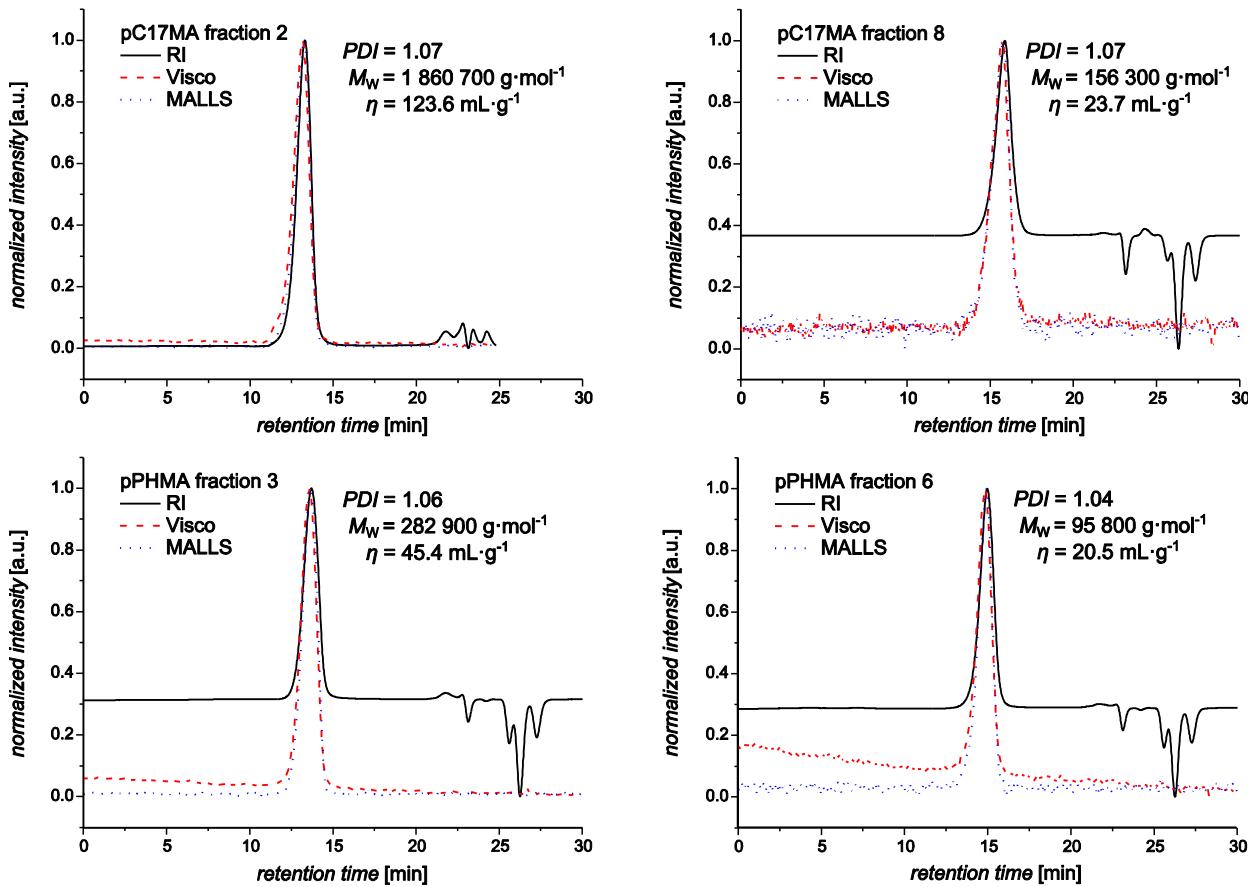


Figure S12. Exemplary triple detector SEC traces: refractive index (RI, black solid line), viscosimeter (Visco, red dashed line) and MALLS detector signal (MALLS at 90°, blue dotted line of pC17MA (upper part) and pPHMA (lower part). The entire set of samples incorporated into the MHKS determination is collated in Table S9. All samples feature a sufficiently low signal to noise ratio in each detector signal.

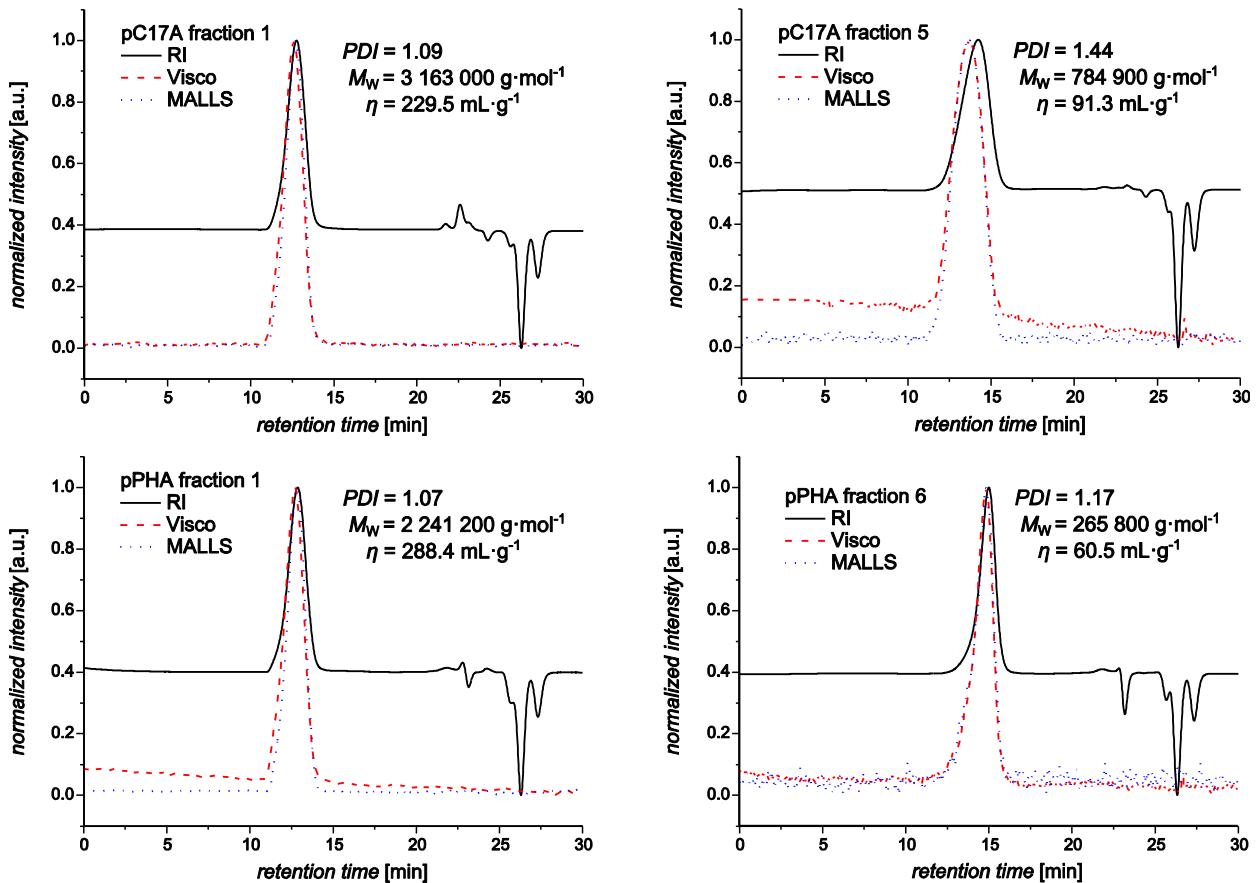
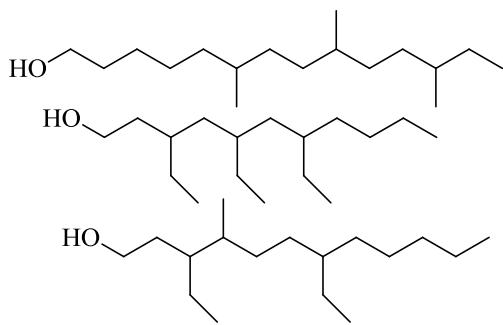


Figure S13. Exemplary triple detector SEC traces: refractive index (RI, black solid line), viscosimeter (Visco, red dashed line) and MALLS detector signal (MALLS at 90°, blue dotted line of pC17A (upper part) and pPHA (lower part). The entire set of samples incorporated into the MHKS determination is collated in Table S9. All samples feature a sufficiently low signal to noise ratio in each detector signal.



Scheme S1 Three possible structures of the highly branched heptadecanyl alcohol employed in the synthesis of the heptadecanyl methacrylate and acrylate.