

Accessing ultrashort reaction times in particle formation with SAXS experiments: ZnS precipitation on the microsecond time scale

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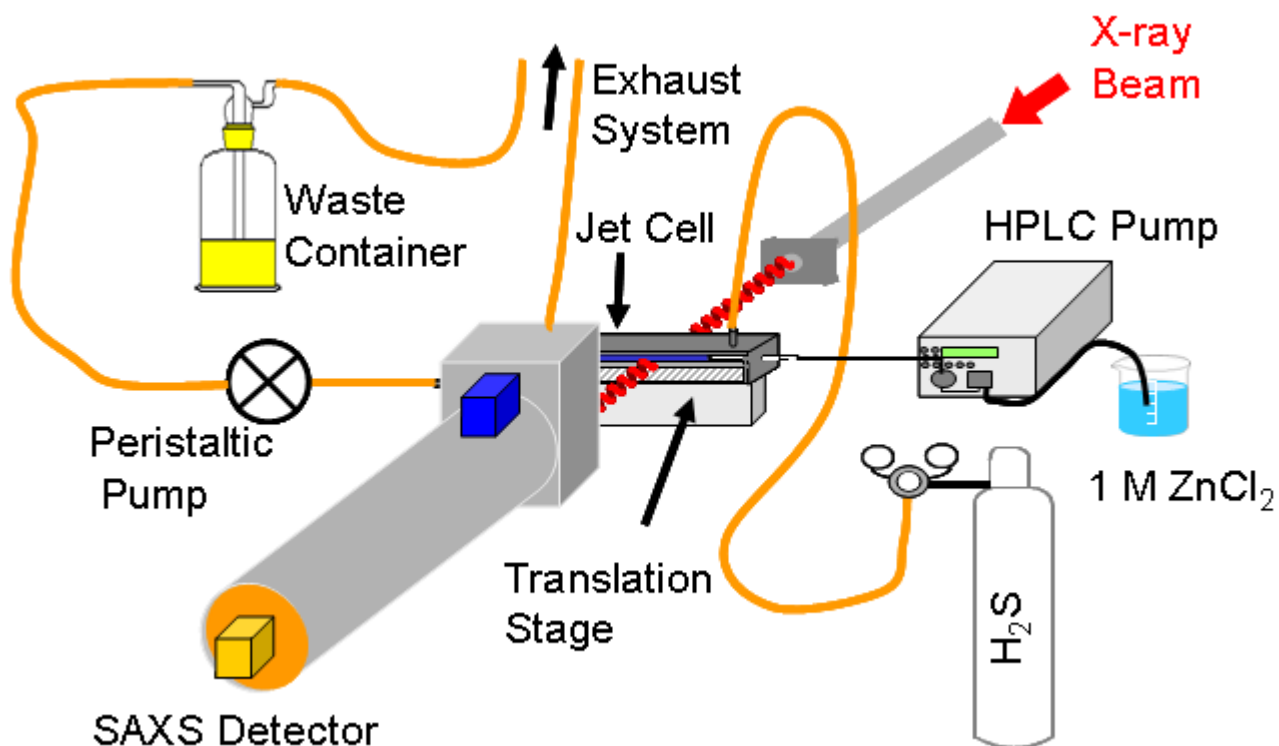
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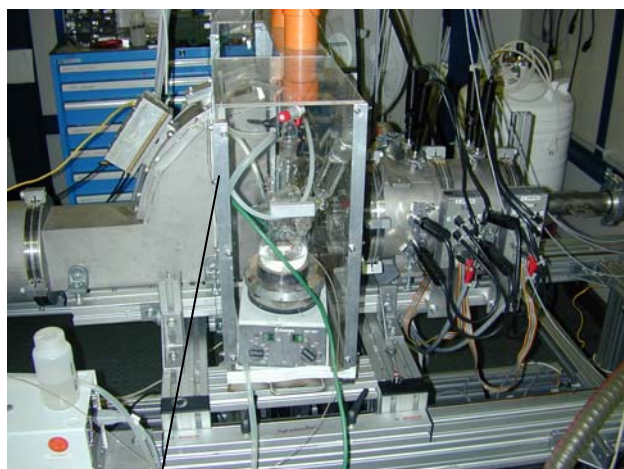
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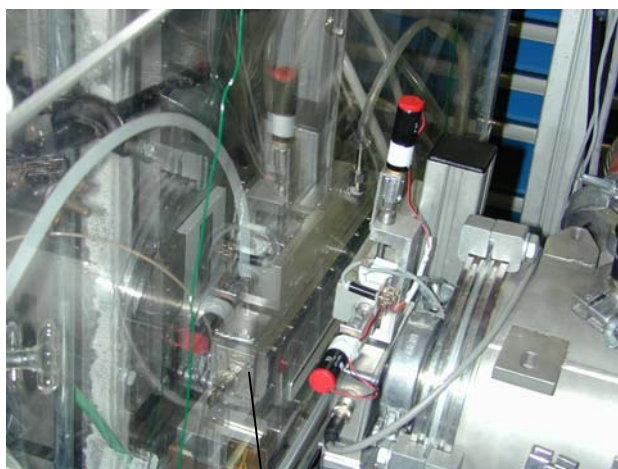
Experimental Setup



Photos of Experimental Setup



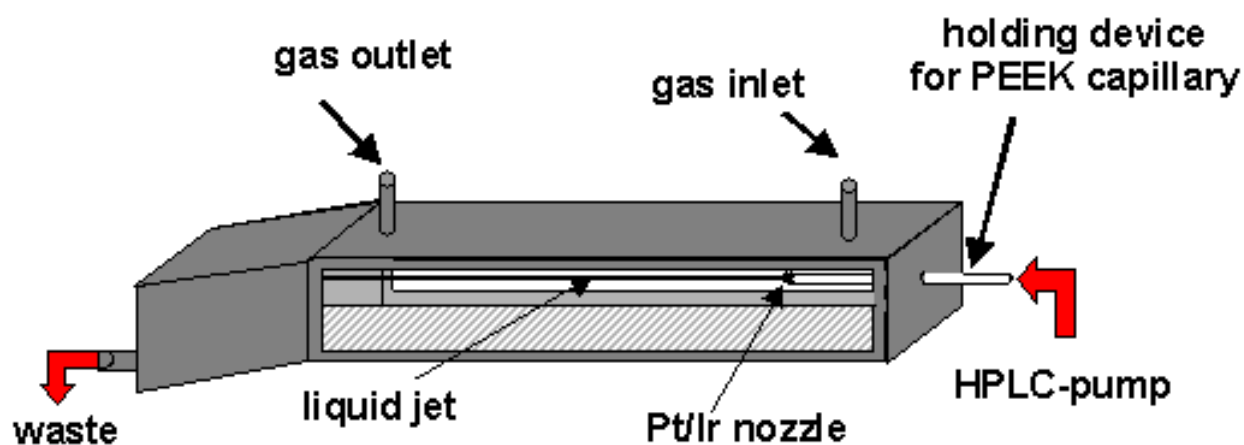
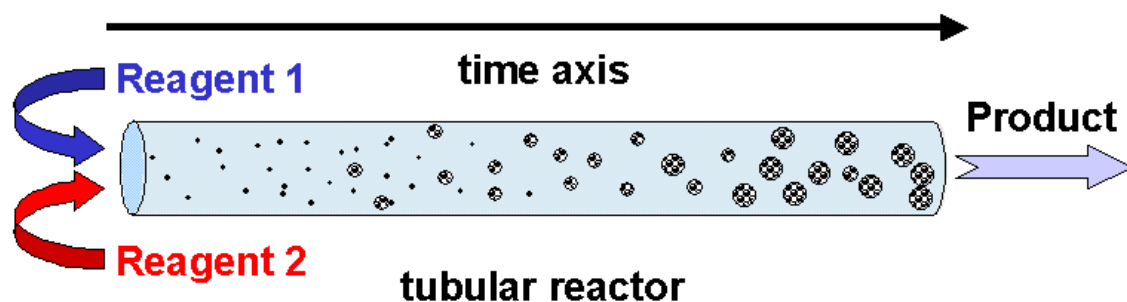
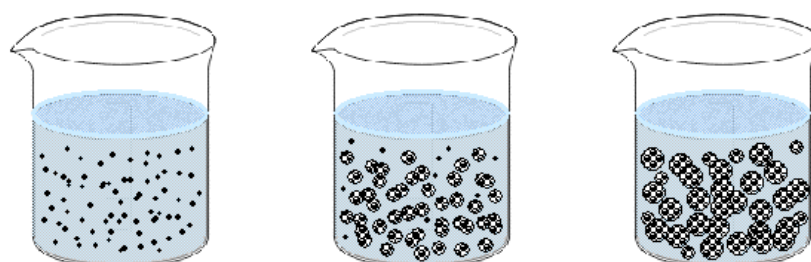
gas-tight housing
containing the experimental setup



liquid jet cell in housing

Tubular Reactor Concept

batch experiment



Laminar or turbulent flow?

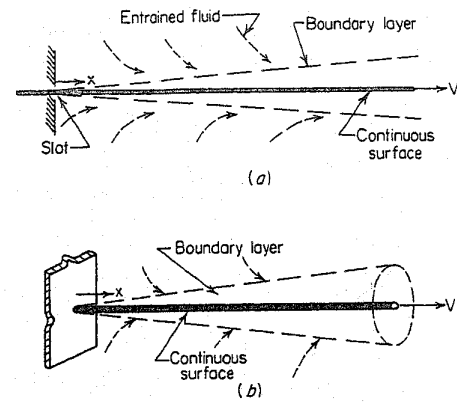
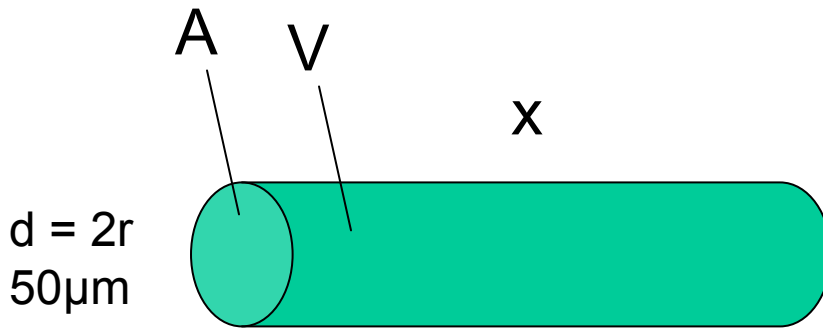


FIG. 5-73. Continuous surfaces. (a) Continuous flat surface. (b) Continuous cylindrical surface. [Sakiadis, *Am. Inst. Chem. Engrs., J.*, 7, 221, 467 (1961).]

Taken from: R.H. Perry, C.H. Chilton, *Chemical Engineers' Handbook*, 5th ed., McGraw-Hill Inc., New York, 1973, p. 5-55 – 5-58.

$$\text{Flow} = V/\text{time} = 5.5 \text{ ml min}^{-1} \Rightarrow 5.5 \cdot 10^{-6} \text{ m}^3 \text{min}^{-1} \\ = 9.2 \cdot 10^{-8} \text{ m}^3 \text{s}^{-1}$$

$$x = V/A, v = x/\text{time} \\ \Rightarrow v = V/(A \cdot \text{time}) = \text{Flow}/A$$

$$A = \pi r^2 = 3.14 \cdot 625 \text{ } \mu\text{m}^2 = 1.96 \cdot 10^3 \text{ } \mu\text{m}^2 = 1.96 \cdot 10^{-9} \text{ m}^2 \\ v = \text{Flow}/A = 9.2 \cdot 10^{-8} \text{ m}^3 \text{s}^{-1} / 1.96 \cdot 10^{-9} \text{ m}^2 = 47 \text{ m s}^{-1}$$

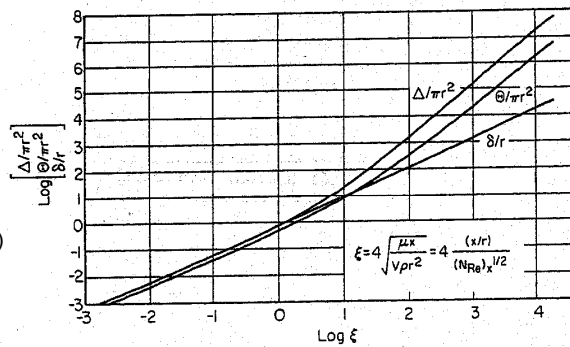
$$(N_{\text{Re}})_{x,\text{crit}} = v \rho x / \mu = 200000 \\ \text{(Perry, p. 5-56) for continuous cylindrical surface} \\ \Rightarrow x_{\text{crit}} = N_{\text{Re}} \mu / (v \rho)$$

v = velocity [m s^{-1}]
 r = radius of cylinder [m]
 x = distance to cylinder edge [m]
 μ = fluid viscosity [$\text{kg m}^{-1} \text{s}^{-1}$]
 ρ = fluid density [kg m^3]
 δ = thickness of boundary layer [m] (laminar flow)

$$\rho_{\text{H}_2\text{S}}^{20^\circ\text{C}} = m/V = 34 \text{ g} / 24 \text{ dm}^3 = 34 \cdot 10^{-3} \text{ kg} / 24 \cdot 10^{-3} \text{ m}^3 = 1.42 \text{ kg m}^3 \\ \text{dyn. viscosity: } \eta_{\text{H}_2\text{S}} = 11.7 \cdot 10^{-6} \text{ Pa s} = 1.17 \cdot 10^{-5} \text{ kg m}^{-1} \text{s}^{-1} = \mu$$

$$\Rightarrow x_{\text{crit}} = N_{\text{Re,crit}} \mu / (v \rho) \\ = 200000 \cdot 1.17 \cdot 10^{-5} \text{ kg m}^{-1} \text{s}^{-1} / (47 \text{ m s}^{-1} \cdot 1.42 \text{ kg m}^3) \\ = 0.035 \text{ m} \Rightarrow \text{after 35 mm turbulent gas flow !}$$

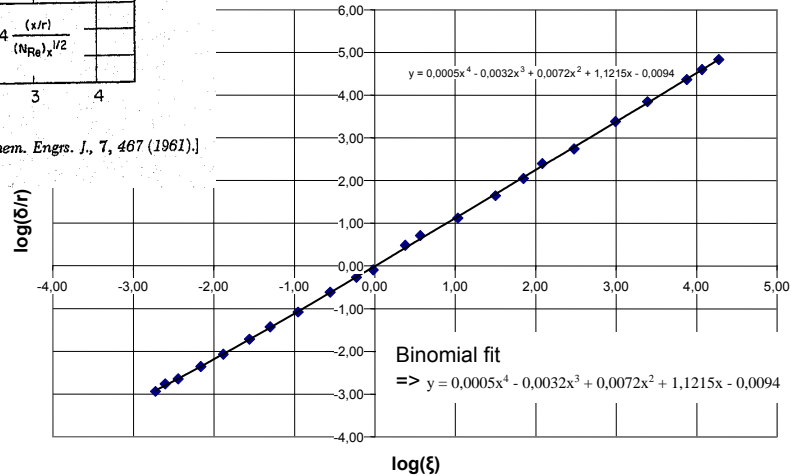
Thickness boundary layer (Perry, Handbook of Chem. Eng.)



Boundary layer thickness δ can be determined from plot (from δ/r at given ξ)

boundary-layer parameters for continuous cylindrical surfaces. [Sakiadis, Am. Inst. Chem. Engrs. J., 7, 467 (1961).]

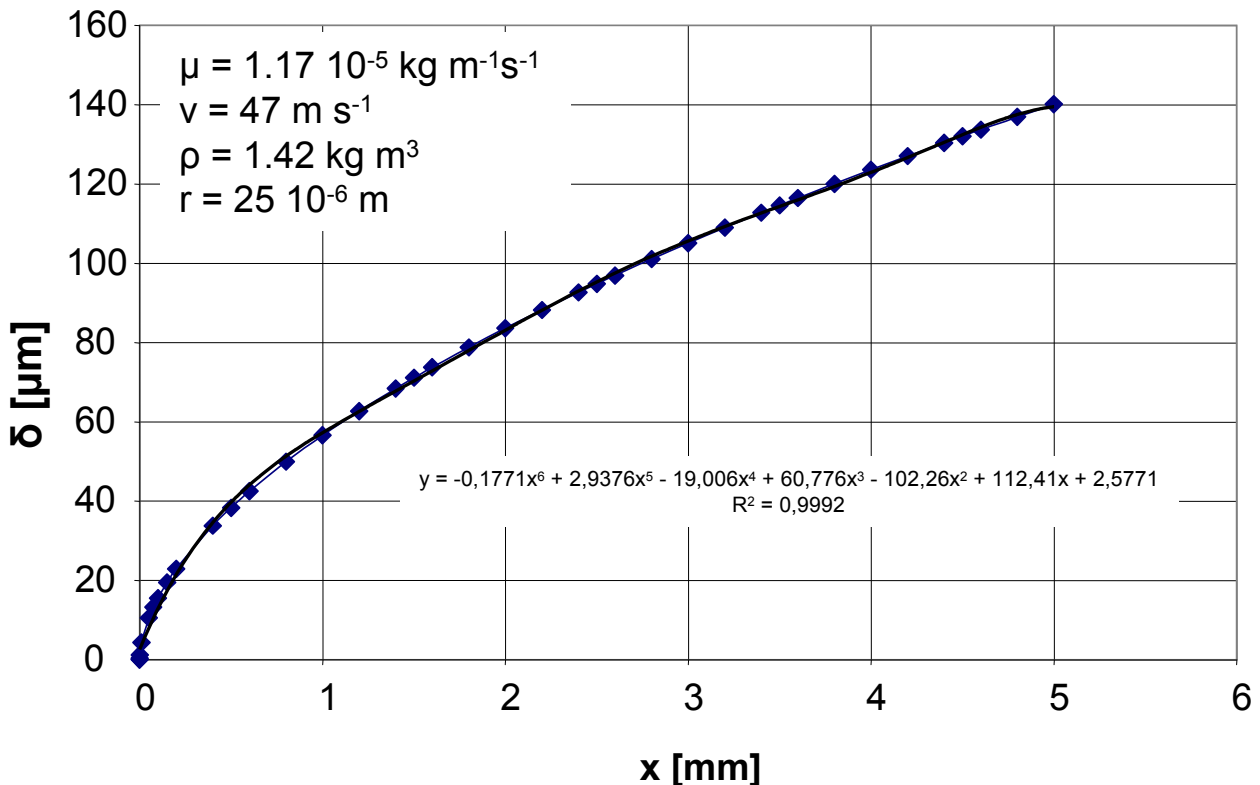
$$\xi = 4 ((\mu x)/(vpr^2))^{1/2}$$



Using x in $\xi = 4 ((\mu x)/(vpr^2))^{1/2}$ and calculating δ from polynomial

$$y = 0,0005x^4 - 0,0032x^3 + 0,0072x^2 + 1,1215x - 0,0094$$

one can calculate the following plot of δ with respect to x which can be again fitted by a polynomial as shown in the plot



Thus (for $v = 47 \text{ m/s}$ and $50\mu\text{m}$ nozzle), δ can be calculated by the polynomial

$$\delta = -0,1771x^6 + 2,9376x^5 - 19,006x^4 + 60,776x^3 - 102,26x^2 + 112,41x + 2,5771$$

How much H_2S through boundary layer?

Flux through boundary layer:

$$j = -D (dc/dz) = -D (dc/\delta)$$

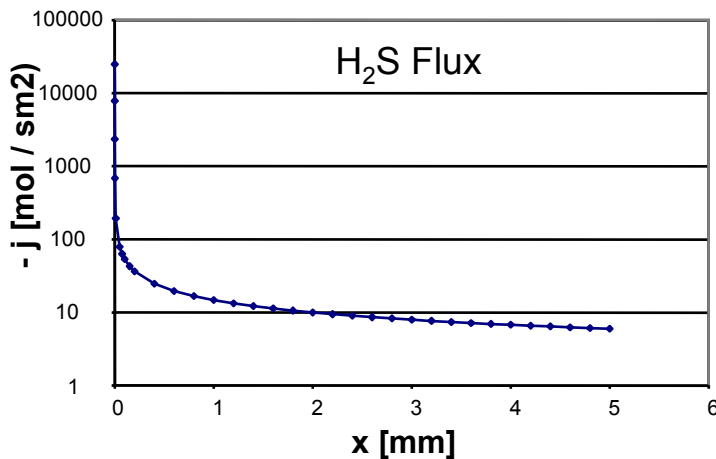
$$D = \text{self diffusion coefficient} = 0.2 \text{ cm}^2\text{s}^{-1} = 2.0 \cdot 10^{-5} \text{ m}^2\text{s}^{-1}$$

(gases in air typically $0.1\text{--}0.25 \text{ cm}^2\text{s}^{-1}$)

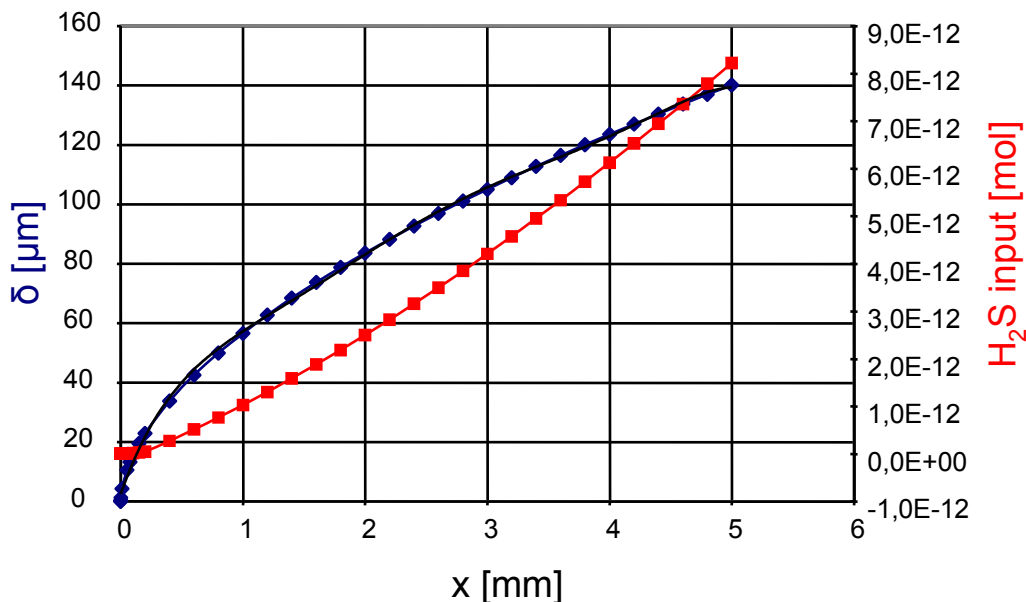
$$c_0(\text{H}_2\text{S}) = 41.7 \text{ mol m}^{-3} \quad (\Rightarrow 1000 \cdot (1/24 \text{ dm}^3); 24 \text{ dm}^3 := 1 \text{ mol})$$

$$dc = c_0 - c_{\text{jet}} = 41.7 \text{ mol m}^{-3} \quad (\text{assumption no } \text{H}_2\text{S} \text{ in jet, all consumed})$$

calculation of the flux through boundary layer over the jet results a set of data, which can be used to calculate the input of H_2S into the jet.



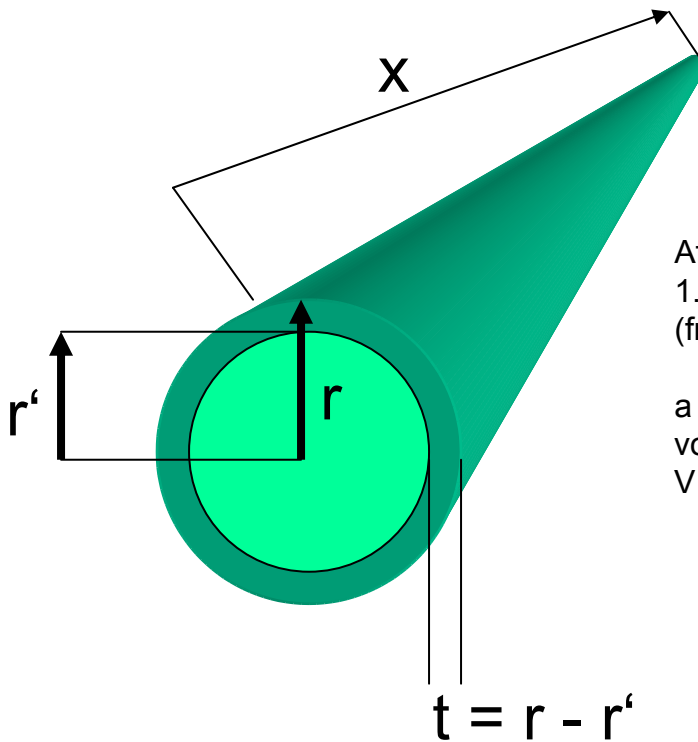
That calculation was done by treating the boundary layer as small sections increasing stepwise in thickness (for each section the thickness of the layer and the respective flux were assumed to be constant). The respective times required to pass those short fractions of the boundary layer surface were calculated from the velocity of the jet.



Reynolds number:

$$(N_{\text{Re}})_x = vpx/\mu = 29272 \text{ for } x = 5 \text{ mm} \Rightarrow \text{laminar flow } ((N_{\text{Re}})_{x,\text{crit}} = 2 \cdot 10^5)$$

Is formation of particle possible?



After 1 mm jet length
 $1.03 \cdot 10^{-12}$ mol H_2S in jet
 (from figure)

a $0.5 \mu\text{m}$ thick top layer of liquid jet has a
 volume of
 $V = x\pi(r^2 - r'^2) = 7.78 \cdot 10^{-14} \text{ m}^3$

$$\Rightarrow c(\text{H}_2\text{S}) = 1.03 \cdot 10^{-12} \text{ mol} / 7.78 \cdot 10^{-14} \text{ m}^3 = 13.24 \text{ mol m}^{-3} \quad (\text{for } 0.5 \mu\text{m layer!})$$

$$= 0.0132 \text{ mol dm}^{-3}$$

$$c(\text{Zn}^{2+}) = 1 \text{ mol dm}^{-3} = 1000 \text{ mol m}^{-3}$$

$$\text{diffusion constant of } \text{H}_2\text{S} \text{ in water: } D^{\text{H}_2\text{O}}_{(\text{H}_2\text{S})} = 1.41 \cdot 10^{-9} \text{ m}^2\text{s}^{-1}$$

Particles: $r_g = 12 \text{ nm}$, $t_p = 17 \mu\text{s}$, $\sigma_p = 4 \cdot 10^3 \text{ kg m}^3$, $M_{\text{ZnS}} = 98.4 \cdot 10^{-3} \text{ kg mol}^{-1}$
 $\Rightarrow V_p = 7.24 \cdot 10^{-24} \text{ m}^3 \Rightarrow m_p = 2.90 \cdot 10^{-20} \text{ kg} \Rightarrow n_p = 2.94 \cdot 10^{-19} \text{ mol (H}_2\text{S needed)}$
 $\langle x^2 \rangle = 2Dt \Rightarrow x = (2Dt)^{1/2} = 2.19 \cdot 10^{-7} \text{ m} \Rightarrow \text{diff. sphere } V_{\text{sph}} = 4.40 \cdot 10^{-20} \text{ m}^3$
 sphere of diameter $4.38 \cdot 10^{-7} \text{ m}$ ($438 \text{ nm} = 2x$) contains $5.83 \cdot 10^{-19} \text{ mol H}_2\text{S}$

Particles: $r_g = 17 \text{ nm}$, $t_p = 21 \mu\text{s}$, $\sigma_p = 4 \cdot 10^3 \text{ kg m}^3$, $M_{\text{ZnS}} = 98.4 \cdot 10^{-3} \text{ kg mol}^{-1}$
 $\Rightarrow V_p = 2.06 \cdot 10^{-23} \text{ m}^3 \Rightarrow m_p = 8.23 \cdot 10^{-20} \text{ kg} \Rightarrow n_p = 8.36 \cdot 10^{-19} \text{ mol (H}_2\text{S needed)}$
 $\langle x^2 \rangle = 2Dt \Rightarrow x = (2Dt)^{1/2} = 2.434 \cdot 10^{-7} \text{ m} \Rightarrow \text{diff. sphere } V_{\text{sph}} = 6.04 \cdot 10^{-20} \text{ m}^3$
 sphere of diameter $4.87 \cdot 10^{-7} \text{ m}$ ($487 \text{ nm} = 2x$) contains $7.99 \cdot 10^{-19} \text{ mol H}_2\text{S}$

\Rightarrow in both cases enough H_2S present to form respective particles by diffusion!