



## Metal-Organic Frameworks as Catalysts

Metal-organic frameworks (MOFs) are a class of porous crystalline materials.

- Synthesised from metal ions (nodes) and organic ligands (linkers).
- Containing large internal surface area and tuneable pore sizes.

MOFs are ideally suited as heterogeneous catalysts or as scaffolds for catalytically active molecules. Zeolitic Imidazolate Framework-8 (ZIF-8), comprised of zinc nodes and 2-methylimidazole (2MeIm) linkers, can catalyse transesterification reactions at Lewis acidic sites on its surface.<sup>1</sup>

### Particle Size Effect

The industrial scale synthesis of MOFs will utilise techniques (flow reactors etc.) that will likely produce sub-micron crystallites.<sup>2</sup>

- Decreasing particle size leads to decrease in diffusion time and an increase in the amount of external surface area.
- MOF catalysts may be more efficient at smaller particle sizes.

### Morphological Effect

The morphology of ZIF-8 determines the accessible surfaces which will have different terminating functional groups.<sup>3</sup>

- Lewis acidic sites on ZIF-8 occur at Zn-2MeIm linkages.<sup>3</sup>
- [100] and [211] miller planes in ZIF-8 have the highest concentration of Zn-2MeIm sites.<sup>3</sup>
- Exposing more active sites leads to increased catalytic activity.

*The effect of particle size and morphology on catalysis with MOFs was investigated.*

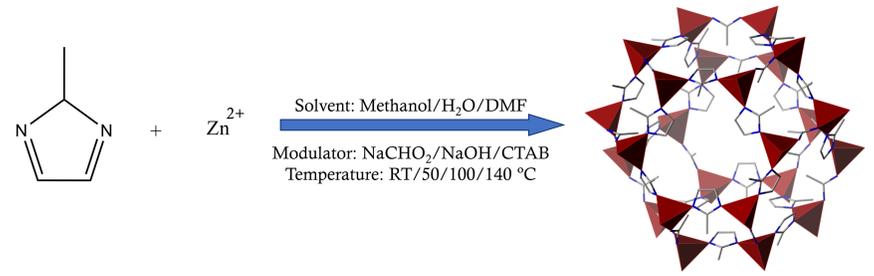


Figure 1: Zinc and 2-methylimidazole (2-MeIm) (left) are the building blocks of the ZIF-8 framework (right)

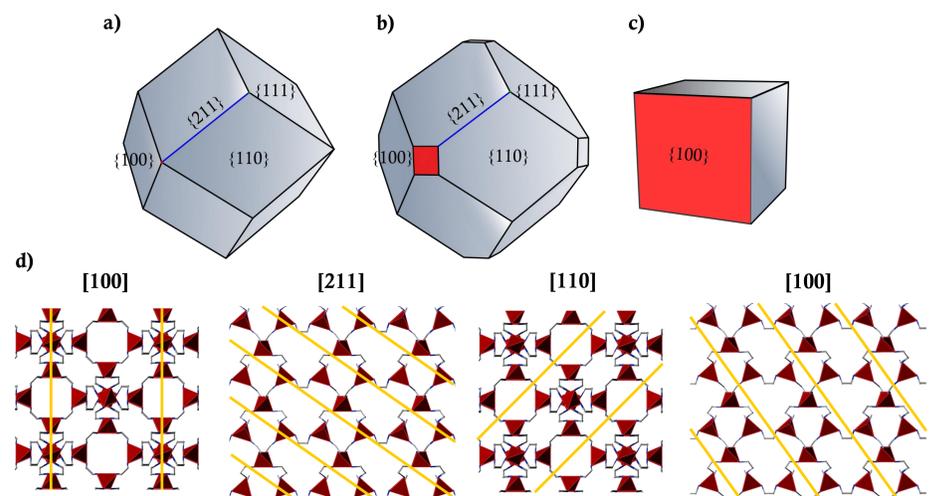


Figure 2: Morphologies of ZIF-8; a) Rhombic Dodecahedron, b) Truncated Rhombic Dodecahedron, c) Cubic and d) the miller planes associated with the crystal surfaces of ZIF-8. [100] and [211] planes contain highest density of Zn-2MeIm linkages.<sup>3</sup>

## Particle Size and Morphology Control of ZIF-8

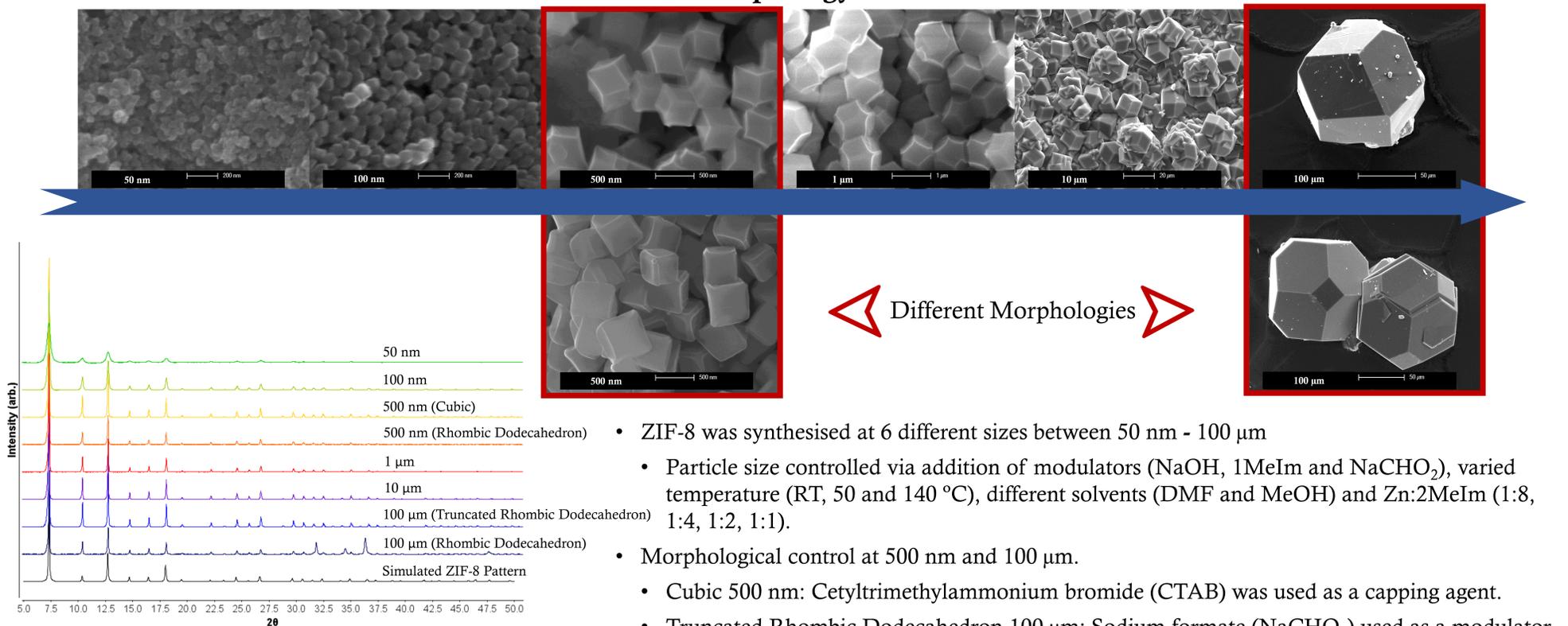


Figure 3: Powder x-ray diffraction patterns of all sizes and morphologies of ZIF-8 that were synthesised

## Application: Surface Catalysis

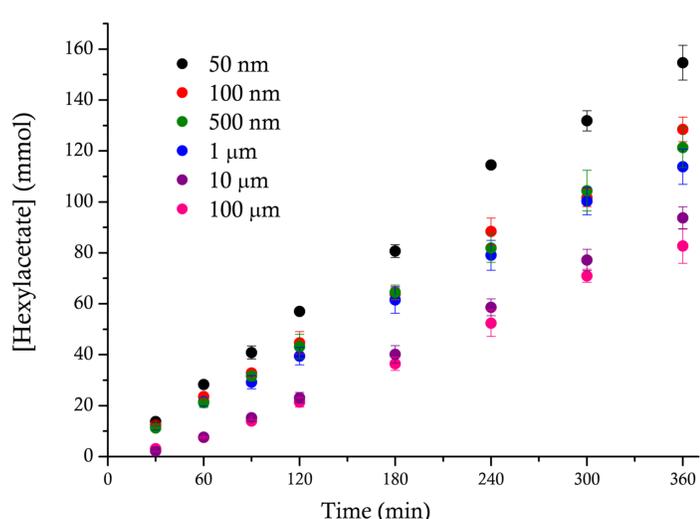
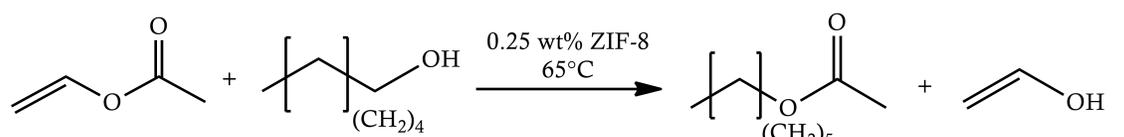


Figure 4: Production of hexylacetate vs. particle size over 6 hrs for a transesterification reaction catalysed by ZIF-8, analysed via GC-MS



Reaction Scheme 1: Transesterification of vinylacetate and hexanol, catalysed by ZIF-8 at 65 °C, to hexylacetate and vinylalcohol  
Surface transesterification on ZIF-8 progress followed via [hexylacetate] (GC-MS).

### Conclusions

- Particle size and morphological control of ZIF-8 was achieved between 50 nm - 100 µm and at 500 nm and 100 µm respectively.
- There is an inverse relationship between particle size and hexylacetate production (Figure 4).

### References

- 1 Chizallet, C. I. et. al., *J. Am. Chem. Soc.* **2010**, *132*, 12365-12377.
- 2 Linder-Patton, O. M. et. al., *Cryst. Eng. Comm.* **2016**, *18* (22), 4172-4179.
- 3 Avci, C. et. al., *Angew. Chem. Int. Ed. Engl.* **2015**, *54* (48), 14417-21.

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